

Contents		Page
Foreword.....		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	8
3.1	General.....	8
3.2	Definitions	8
3.3	Terms	10
4	List of significant hazards	12
5	Safety requirements and/or measures	16
5.1	General.....	16
5.2	Controls	16
5.2.1	Safety and reliability of control systems.....	16
5.2.2	Position of controls	17
5.2.3	Starting	17
5.2.4	Normal stopping	18
5.2.5	Emergency stop	19
5.2.6	Failure of the power supply	20
5.2.7	Failure of the control circuit	20
5.3	Protection against mechanical hazards	20
5.3.1	Stability	20
5.3.2	Hazard of break up during operation.....	21
5.3.3	Tool holder and tool design.....	21
5.3.4	Braking.....	21
5.3.5	Devices to minimise the possibility or the effect of ejection	22
5.3.6	Work-piece supports and guides	23
5.3.7	Prevention of access to moving parts.....	27
5.3.8	Guarding of drives	32
5.3.9	Characteristics of tool guards	32
5.3.10	Safety appliances.....	32
5.3.11	Demountable power feed	33
5.4	Protection against non-mechanical hazards	33
5.4.1	Fire	33
5.4.2	Noise	33
5.4.3	Emission of chips and dust	34
5.4.4	Electricity	35
5.4.5	Ergonomics and handling.....	36
5.4.6	Pneumatics.....	36
5.4.7	Hydraulics.....	36
5.4.8	Electromagnetic compatibility.....	37
5.4.9	Supply disconnection (isolation)	37
5.4.10	Static electricity	37
5.4.11	Maintenance	37
6	Information for use	38
6.1	General.....	38
6.2	Marking	38
6.3	Instruction handbook	39
Annex A (normative) Tests for bridge type guards for planing machines.....		42

A.1	Compression test	42
A.2	Shock test.....	42
A.3	Strength test for bridge type guard	42
Annex B	(normative) Table lip resistance test	44
B.1	General	44
B.2	Work-piece	44
B.3	Measurements	46
B.4	Test	47
B.5	Result.....	47
Annex C	(normative) Kickback test	49
Annex D	(normative) Stability test for displaceable machines	50
D.1	Stability test in the surfacing mode.....	50
D.2	Stability test in the thickening mode.....	50
Annex E	(normative) Impact test method for guards	52
E.1	General	52
E.2	Test method	52
E.2.1	Preliminary remarks	52
E.2.2	Testing equipment.....	52
E.2.3	Projectile for guards.....	52
E.2.4	Sampling.....	52
E.2.5	Test procedure.....	52
E.3	Results.....	53
E.4	Assessment	53
E.5	Test report.....	53
E.6	Test equipment for impact test	53
Annex F	(informative) Use of well-tried components	55
Annex G	(normative) Use of electronic components	56
G.1	General	56
G.2	SRECS design.....	56
G.2.1	Components, hardware.....	56
G.2.2	Safety related software	57
Annex H	(normative) Braking tests	59
H.1	Conditions for all tests.....	59
H.2	Unbraked run-down time	59
H.3	Braked run-down time.....	59
Annex ZA	(informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC	60
Bibliography		63