

Contents

Page

Foreword.....	3
Introduction	4
1 Scope	5
2 Normative references	5
3 • Terms and definitions	5
4 Information to be supplied by the purchaser	6
4.1 • Mandatory information.....	6
4.2 Optional information.....	6
4.3 • Drawings, patterns and tools	6
4.4 • Information on the mass.....	6
4.5 • Preliminary sample.....	6
4.6 • Initial sample	6
5 Designations	6
6 Manufacture.....	6
6.1 • Manufacturing process	6
6.2 Welding operations.....	6
7 Requirements	7
7.1 • General	7
7.2 Material	7
7.3 Casting	7
8 Inspection	8
8.1 • General	8
8.2 • Type of inspection documents and type of inspection	8
8.3 Test unit.....	8
8.4 • Samples	9
8.5 • Test	9
8.6 • Invalidation of tests	9
8.7 • Retests	9
8.8 • Sorting and reprocessing	9
9 • Marking	9
10 • Packaging and surface protection.....	9
11 • Complaints	9
Annex A (informative) Guidelines for the specification of acceptance criteria for the outer and inner conditions (non-destructive testing)	10
Annex B (informative) Guidelines for the specification of acceptance criteria for surface condition (visual check).....	13
Annex C (informative) Significant technical changes between this European standard and the previous edition	15
Bibliography	16