

CONTENTS

FOREWORD	7
1 Scope	9
2 Normative references	9
3 Terms and definitions	11
4 Requirements and test conditions for filament lamps	14
4.1 Basic function and interchangeability	14
4.2 Torsion strength	14
4.3 Characteristic life T	15
4.4 Life B3	15
4.5 Luminous flux maintenance	15
4.6 Resistance to vibration and shock	15
4.7 Glass-bulb strength	16
5 Filament lamp data	16
6 Requirements and test conditions for discharge lamps	19
6.1 Basic function and interchangeability	19
6.2 Mechanical strength	20
6.2.1 Bulb-to-cap connection	20
6.2.2 Cable-to-cap connection (if any)	20
6.3 Characteristic life T	20
6.4 Life B3	20
6.5 Luminous flux maintenance	20
6.6 Resistance to vibration and shock	20
6.7 Discharge lamps with integrated starting device	20
6.8 Discharge lamps with integrated starting device and integrated ballast	20
7 Requirements and test conditions for LED light sources	21
7.1 Basic function and interchangeability	21
7.2 UV radiation	22
7.3 Luminous flux and colour maintenance	22
7.4 Resistance to vibration and shock	23
7.5 Electromagnetic compatibility	23
7.6 Powered thermal cycling test	23
8 Requirements and test conditions for LED packages	25
8.1 LED package stress test qualification	25
8.2 Test samples	25
8.2.1 Lot requirements	25
8.2.2 Production requirements	25
8.2.3 Pre- and post-stress test requirements	26
8.2.4 Assembly of LED packages on test boards	26
8.2.5 Moisture pre-conditioning (MP)	26
8.2.6 Thermal resistance (TR) test	26
8.3 Definition of failure criteria	26
8.4 Choice between test conditions	27
8.5 Criteria for passing qualification/requalification	27
8.6 Qualification test definition	27
8.6.1 Pre- and post- electrical and photometric test	27

8.6.2	Pre- and post- external visual (EV) test	27
8.6.3	High temperature operating life (HTOL) test	27
8.6.4	Temperature cycling (TMCL) test	28
8.6.5	Wet high temperature operating life (WHTOL) test	28
8.6.6	Power temperature cycling (PTMCL) test	28
8.6.7	Electrostatic discharge, human body model (ESD-HBM) test	29
8.6.8	Electrostatic discharge, machine model (ESD-MM) test	29
8.6.9	Destructive physical analysis (DPA) test	29
8.6.10	Physical dimensions (PD) test	29
8.6.11	Vibrations variable frequency (VVF) test	29
8.6.12	Mechanical shock (MS) test	29
8.6.13	Resistance to soldering heat (RSH-TTW) test	29
8.6.14	Resistance to soldering heat (RSH-reflow) test	30
8.6.15	Solderability (SO) test	30
8.6.16	Thermal shock (TMSK) test	30
8.6.17	Hydrogen sulphide (H ₂ S) test	30
8.6.18	Pulsed operating life (PLT) test	30
8.6.19	Dew (DEW) test	31
8.6.20	Flowing mixed gas corrosion (FMGC) test	31
Annex A (normative) Life test conditions for filament lamps		32
A.1	Ageing	32
A.2	Test voltage	32
A.3	Operating position and operating conditions	32
A.4	Switching cycle	32
A.4.1	Single-filament lamps	32
A.4.2	Dual-filament lamps for headlamps	33
A.4.3	Dual-filament lamps for light signalling equipment	33
A.5	Luminous flux and colour maintenance	33
Annex B (normative) Vibration tests		34
B.1	General	34
B.2	Test conditions	35
B.2.1	General	35
B.2.2	Mounting (see IEC 60068-2-47)	35
B.2.3	Measuring points	35
B.2.4	Control point	35
B.2.5	Conditioning	35
B.2.6	Axis of vibration	35
B.2.7	WBR test – Basic motion	36
B.3	Test conditions	36
B.3.1	General	36
B.3.2	Narrowband random vibration tests	36
B.3.3	Wideband random vibration tests	37
Annex C (normative) Glass-bulb strength test		39
C.1	General	39
C.2	Test equipment and procedure	39
C.2.1	Principle of the test equipment (see Figure C.1)	39
C.2.2	Test conditions	39
C.2.3	Requirements for plates	40

C.3	Requirements	40
C.4	Evaluation.....	40
C.4.1	General	40
C.4.2	Assessment based on attributes	40
C.4.3	Assessment based on variables.....	41
Annex D (normative)	Life and luminous flux maintenance test conditions for discharge lamps.....	42
D.1	Ageing	42
D.2	Test circuit and test voltage	42
D.3	Burning position and operating conditions.....	42
D.4	Switching cycle	42
D.5	Luminous flux maintenance.....	43
Annex E (normative)	Bulb deflection test.....	44
E.1	General.....	44
E.2	Test set-up and procedure	44
E.3	Requirement	44
Annex F (informative)	Guidance for equipment design	45
F.1	Pinch temperature limit	45
F.2	Solder temperature limit.....	45
F.3	Maximum filament lamp outline	45
F.4	Maximum surge voltage	45
F.5	Recommended instructions for use and handling of halogen filament lamps.....	45
F.6	Recommended instructions for use and handling of discharge lamps	46
Annex G (informative)	Information for ballast design	51
Annex H (informative)	Symbols	52
H.1	General.....	52
H.2	Symbol indicating that lamps operate at high temperatures.....	52
H.3	Symbol indicating that care should be taken to avoid touching the bulb.....	52
H.4	Symbol indicating that the use of protective gloves is advised.....	52
H.5	Symbol indicating that lamps with scratched or otherwise damaged bulbs should not be used.....	52
H.6	Symbol indicating that before handling, the lamp shall be switched off.....	52
H.7	Symbol indicating that the use of eye protection is advised	53
H.8	Symbol indicating that during operation, the lamp emits UV-radiation	53
H.9	Symbol indicating that the lamp shall be operated only in a luminaire with a protective shield.....	53
H.10	Symbol indicating dangerous voltage	53
Annex I (normative)	Luminous flux maintenance test conditions for LED light sources	54
I.1	Ageing	54
I.2	Test voltage	54
I.3	Operating conditions	54
I.3.1	Test rack	54
I.3.2	LED light sources with integrated thermal management	54
I.3.3	LED light sources with external thermal management	54
I.4	Switching cycle	55
I.4.1	Single-function LED light sources	55
I.4.2	Dual-function LED light sources for headlamps.....	55
I.4.3	Multiple-function LED light sources for light signalling equipment	55

I.5	Luminous flux maintenance measurements	56
I.6	Colour measurement.....	56
Annex J (normative)	Destructive physical analysis for LED packages	57
J.1	Description	57
J.2	Equipment	57
J.3	Procedure	57
J.4	Failure criteria.....	57
Annex K (informative)	Communication sheet LED package testing.....	58
Annex L (normative)	Re-testing matrix for LED package testing	61
Bibliography.....		62
Figure 1	– Examples of LED packages.....	12
Figure 2	– Example for an LED module without integrated heatsink	13
Figure 3	– Example for an LED module with integrated heatsink	13
Figure 4	– Example for a replaceable LED light source	13
Figure 5	– Example for a non-replaceable LED light source	14
Figure 6	– Position of the centre of gravity (shaded areas).....	21
Figure 7	– Extract from IEC 60068-2-14 Test Nb, showing the temperature cycle profile	24
Figure B.1	– Recommended equipment layout for vibration testing	38
Figure C.1	– Diagrammatic sketch of the principle of the test equipment.....	39
Figure E.1	– Sketch of the test set-up	44
Figure F.1	– Voltage surges for 12 V filament lamps – Maximum tolerable duration for a voltage surge as a function of its height	46
Figure F.2	– Maximum filament lamp outlines H1	47
Figure F.3	– Maximum filament lamp outlines H2	48
Figure F.4	– Maximum filament lamp outlines H3	49
Figure F.5	– Maximum filament lamp outlines P21W, PY21W, P21/4W and P21/5W	50
Table 1	– Conditions of compliance for life B3	15
Table 2	– Conditions of compliance for the vibration test	16
Table 3	– Rated life values for continuous operation	17
Table 4	– Rated luminous flux-maintenance values for continuous operation	19
Table 5	– Minimum $L_{70-B_{10}}$ values for standardised LED light sources	22
Table 6	– Typical “on”-times for the different functions per 100 000 km drive distance, based on an average speed of 33,6 km/h ^a	22
Table 7	– Example for product data	23
Table 8	– Temperature classes for the powered thermal cycling test.....	24
Table B.1	– Vibration test on motor vehicle lamps – Test conditions	36
Table B.2	– Vibration test on motor vehicle lamps – Standard test conditions	36
Table B.3	– Vibration test on motor vehicle lamps – Heavy-duty test conditions	37
Table B.4	– Vibration test on motor vehicle lamps – Standard test conditions	37
Table C.1	– Compression strength	40
Table C.2	– Inspection by attributes – Double sampling plan	40

Table C.3 – Inspection by variables – "S" method of assessment.....	41
Table D.1 – Switching cycle	42
Table G.1 – Open circuit voltage.....	51
Table I.1 – Examples for possible product data.....	55
Table L.1 – Retesting matrix	61