
Contents

<i>Preface</i>	xi
1 Engineering materials	1
1.1 Introduction	1
1.2 The requirements	2
1.3 The materials	3
1.4 Structure of materials	6
1.5 Processes	12
1.6 The materials society	12
2 Properties of materials	13
2.1 Introduction	13
2.2 Properties	13
2.3 Costs	18
2.4 Data sources	19
3 Mechanical testing	22
3.1 Introduction	22
3.2 The tensile test	22
3.3 Hardness tests	27
3.4 Impact tests	33
3.5 Creep	36
3.6 Fatigue	37
3.7 Other mechanical tests	39
3.8 Factor of safety	42
4 The crystal structure of metals	43
4.1 Introduction	43
4.2 From gas to solid	43
4.3 Metal crystals	44
4.4 Impurities in cast metals	48
4.5 The influence of cooling rates on crystal size	49
5 Casting process	52
5.1 Introduction	52
5.2 Ingot casting	52
5.3 Sand-casting	53
5.4 Die-casting	54
5.5 Centrifugal casting	56
5.6 Investment-casting	57
5.7 Full-mould process	59
5.8 Semi-solid metal processing	60
5.9 The choice of casting process	60

6 Mechanical deformation of metals	62
6.1 Introduction	62
6.2 Slip	62
6.3 Annealing	66
6.4 Cold-working processes	68
6.5 Hot-working processes	70
6.6 Grain flow and fibre	71
6.7 Metallurgical furnaces	73
7 The mechanical shaping of metals	77
7.1 Introduction	77
7.2 Hot-working processes	77
7.3 Cold-working processes	80
7.4 Powder metallurgy	88
7.5 Machining metals	90
8 Alloys	93
8.1 Introduction	93
8.2 Eutectics	94
8.3 Solid solutions	95
8.4 Intermetallic compounds	101
8.5 Summary: alloys	101
9 Equilibrium diagrams	103
9.1 Introduction	103
9.2 Obtaining equilibrium diagrams	103
9.3 Types of equilibrium diagram	106
9.4 Precipitation from a solid solution	114
9.5 Ternary equilibrium diagrams	117
10 Practical microscopy	119
10.1 Introduction	119
10.2 Selecting and mounting a specimen	119
10.3 Grinding and polishing the specimen	121
10.4 Etching the specimen	124
10.5 The metallurgical microscope	125
10.6 The electron microscope	129
11 Iron and steel	130
11.1 Introduction	130
11.2 Smelting	130
11.3 Steel-making	132
11.4 Composition of steel	134
11.5 The structure of plain-carbon steels	135
11.6 Heat-treatment of steel	140
11.7 Brittle fracture in steels	146
12 The heat-treatment of plain-carbon steels	147
12.1 Introduction	147
12.2 Principles of hardening	147
12.3 The hardening process	153
12.4 Tempering	153
12.5 Isothermal heat-treatments	155
12.6 Hardenability	157

12.7 The Jominy test	159
12.8 Heat treatment furnaces	161
13 Alloy steels	162
13.1 Introduction	162
13.2 Constructional steels	163
13.3 Tool and die steels	168
13.4 Stainless steels	171
13.5 Heat-resisting steels	175
13.6 Magnet alloys	175
13.7 The principal effects of the main alloying elements	178
14 The surface hardening of steels	179
14.1 Introduction	179
14.2 Case-hardening	179
14.3 Heat-treatment after carburising	182
14.4 Case-hardening steels	184
14.5 Nitriding	184
14.6 Ionitriding	187
14.7 Flame-hardening	187
14.8 Induction-hardening	188
14.9 Summary of surface-hardening processes	189
15 Cast iron	190
15.1 Introduction	190
15.2 Composition of cast irons	190
15.3 The influence of cooling rate on the properties of a cast iron	193
15.4 'Growth' in cast irons	194
15.5 Ordinary cast irons	195
15.6 High-duty cast irons	196
15.7 Malleable cast irons	198
15.8 Alloy cast irons	199
15.9 Which iron?	200
16 Copper and its alloys	201
16.1 Introduction	201
16.2 The extraction of copper	201
16.3 Properties of copper	202
16.4 Copper and alloys	202
16.5 The brasses	203
16.6 Tin bronzes	207
16.7 Aluminium bronzes	211
16.8 Copper-nickel alloys	213
16.9 Other copper alloys	214
17 Aluminium and its alloys	216
17.1 Introduction	216
17.2 Extraction of aluminium	216
17.3 Properties of aluminium	217
17.4 Aluminium alloys	218
17.5 Wrought alloys which are not heat-treated	220
17.6 Cast alloys which are not heat-treated	220
17.7 Wrought alloys which are heat-treated	224

17.8	Cast alloys which are heat-treated	228
18 Other non-ferrous metals and alloys		230
18.1	Introduction	230
18.2	Nickel and its alloys	230
18.3	Titanium and its alloys	234
18.4	Magnesium-base alloys	237
18.5	Zinc-base alloys	238
18.6	Bearing metals	239
18.7	Other metals	242
19 Plastics materials and rubbers		244
19.1	Introduction	244
19.2	Types of plastics	244
19.3	Thermoplastics	247
19.4	Thermoplastic materials	249
19.5	Thermosets	261
19.6	Thermoset materials	262
19.7	Elastomers	268
20 Properties of plastics		273
20.1	Introduction	273
20.2	Crystal and glass states	273
20.3	Mechanical properties	275
20.4	Additives	281
20.5	Shaping plastics	283
21 Ceramics		288
21.1	Introduction	288
21.2	Silicate-based ceramics	288
21.3	Asbestos	291
21.4	Clay products	293
21.5	Engineering ceramics	295
21.6	Properties of ceramics	299
21.7	Cement	301
21.8	Semiconductors	303
22 Glasses		306
22.1	Introduction	306
22.2	Composition and structure of glass	306
22.3	Glass-transition temperature	308
22.4	Glass manufacture	309
22.5	The properties of glass	311
22.6	Glasses and their uses	312
22.7	Metallic glasses	312
23 Composite materials		314
23.1	Introduction	314
23.2	Particle-hardened composites	315
23.3	Dispersion-hardened materials	315
23.4	Mortar and concrete	317
23.5	Tarmacadam	318

24 Fibre-reinforced composite materials	319
24.1 Introduction	319
24.2 Unidirectional composites	321
24.3 Fibres	322
24.4 Matrix materials	325
24.5 Mechanical properties	327
24.6 Fibre-composite manufacture	327
24.7 Uses of fibre-reinforced composites	329
24.8 Reinforced wood	330
24.9 Reinforced concrete	332
25 Methods of joining materials	334
25.1 Introduction	334
25.2 Adhesives	334
25.3 Soldering and brazing	336
25.4 Welding	338
25.5 Arc-welding processes	338
25.6 Electric resistance welding	342
25.7 Thermo-chemical welding	344
25.8 Radiation welding	346
25.9 Solid-state welding	346
25.10 Structure of welds	347
25.11 Welding of plastics	348
26 Causes of failure	350
26.1 Introduction	350
26.2 Causes of failure	350
26.3 Non-destructive testing	354
26.4 Degradation of metals by oxidation	360
26.5 Degradation of metals by electrolytic corrosion	360
26.6 The protection of metal surfaces	367
26.7 Stability of plastics	370
26.8 Preservation of timber	372
26.9 Service life	374
27 Choice of materials and processes	375
27.1 Introduction	375
27.2 Selection of materials	377
27.3 Service requirements	377
27.4 Choice of shaping process	387
<i>Appendix: Properties of engineering materials</i>	390
<i>Index</i>	392