

Table of Contents



INTRODUCTION

Section One

THE PISTON ENGINE

1 GENERAL

1.0 Piston Engine General | 1-1

1.1 Categories or Classification of Engines | 1-1

1.2 Main Components and Functions | 1-3

1.3 The Four Stroke Cycle | 1-5

1.4 Valve and Ignition Timing | 1-9

1.5 Description of Components | 1-10

1.6 Valve Operating Mechanism | 1-14

2 LUBRICATION FOR PISTON ENGINES

2.0 Lubrication System Introduction | 2-1

2.1 Lubrication | 2-1

2.2 The Oil System | 2-4

2.3 Lubricating Oils | 2-12

2.4 Indications of Malfunctions | 2-13

3 ENGINE COOLING

3.0 Introduction | 3-1

3.1 Liquid Cooling System | 3-2

3.2 Air Cooled System | 3-3

3.3 Use of Cowl Flaps | 3-4

4 IGNITION

4.0 Ignition System Introduction | 4-1

4.1 Ignition Timing Considerations | 4-1

4.2 Principle of Operation | 4-2

4.3 Typical Ignition System | 4-3

4.4 Booster Coils and Impulse Coupling Starter | 4-4

4.5 Screening | 4-5

4.6 Firing Order | 4-5

4.7 Ignition System Checks | 4-5

5 FUEL AND CARBURATION

5.0 Fuel and Carburation Introduction | 5-1

5.1 Required Qualities of a Fuel | 5-2

5.2 Types of Fuel and Identification | 5-4

5.3 Detonation | 5-5

5.4 Pre-Ignition | 5-6

5.5 Fuel Contamination | 5-7

5.6 Air/Fuel Ratios | 5-7

5.7 Exhaust Gas Temperature Gauge | 5-8

5.8 The Carburettor | 5-9

- 5.9 Diffuser | 5-11
- 5.10 Stopping the Engine | 5-13
- 5.11 Mixture Control | 5-14
- 5.12 Accelerator Pump | 5-16
- 5.13 Priming System | 5-17
- 5.14 Engine Icing | 5-18
- 5.15 Ice Protection | 5-19

6 FUEL INJECTION SYSTEMS

- 6.0 Introduction to Fuel Injection Systems | 6-1
- 6.1 Fuel Injection Types | 6-2
- 6.2 Diesel Engines | 6-6

7 POWER AUGMENTATION

- 7.0 Introduction | 7-1
- 7.1 General Theory | 7-1
- 7.2 Turbocharger Operation | 7-4
- 7.3 Turbocharger Control | 7-5
- 7.4 Turbocharger Summary | 7-10
- 7.5 Performance Aspects | 7-12

8 PROPELLERS (PISTON ENGINE)

- 8.0 Introduction | 8-1
- 8.1 General | 8-1
- 8.2 Efficiency | 8-3
- 8.3 Fixed Pitch Propellers | 8-3

8.4 Variable Pitch Propellers 8-4
8.5 Constant Speed Propeller 8-4
8.6 Single-Acting Constant Speed Propellers 8-5
8.7 Propeller Governor 8-8
8.8 Feathering 8-10
8.9 Unfeathering 8-11
8.10 Propeller: Normal Operation 8-12

9 ENGINE PERFORMANCE

9.0 Introduction 9-1
9.1 Energy Conversion 9-1
9.2 The Effect of Density on Performance 9-11
9.3 The Effect of Humidity on Performance 9-13
9.4 Units of Measurement 9-14
9.5 Engine Performance/Power Graph 9-14

10 ENGINE HANDLING AND OPERATION

10.0 Introduction 10-1
10.1 Flight Manual Content 10-1
10.2 Pre-Flight Checks 10-1
10.3 Take-Off 10-3
10.4 Climb 10-3
10.5 Cruise 10-3
10.6 Descending Flight 10-4
10.7 Approach 10-5
10.8 Landing 10-5

- 10.9 After Landing/Pre-Shut Down | 10-5
- 10.10 Summary of Engine and Systems Operations | 10-5
- 10.11 Engine Power Settings | 10-6

Section Two

THE TURBINE ENGINE

11 BASIC PRINCIPLES OF OPERATION

- 11.0 Introduction | 11-1
- 11.1 Basic Principles of a Turbine Engine | 11-1
- 11.2 Operation of Gas Turbine | 11-2
- 11.3 Types of Gas Turbine Engines | 11-11
- 11.4 Temperature, Volume and Pressure | 11-17

12 PERFORMANCE

- 12.0 Working Cycle and Efficiency Introduction | 12-1
- 12.1 Thrust, Power and Efficiency | 12-1
- 12.2 Effect of Ram Air, Altitude and Temperature | 12-11
- 12.3 Flat Rating | 12-14

13 ENGINE AIR INTAKES

- 13.0 Introduction | 13-1
- 13.1 Intake Design | 13-1
- 13.2 Types of Intake | 13-3
- 13.3 Operating Influences and Precautions | 13-4

14 COMPRESSOR SECTION

14.0 Introduction | 14-1

14.1 Centrifugal Flow Compressors | 14-3

14.2 Axial Flow Compressors | 14-6

14.3 Comparison Between Centrifugal Flow and Axial Flow Compressors | 14-16

15 COMBUSTION

15.0 Introduction | 15-1

15.1 Types of Combustion Chamber | 15-1

15.2 Principles of Operation | 15-5

15.3 Air/Fuel Ratio | 15-7

16 TURBINES

16.0 Introduction | 16-1

16.1 Turbines | 16-1

16.2 Principles of Operation | 16-2

16.3 Mechanical Detail | 16-4

16.4 Exhaust Gas Temperature | 16-7

16.5 Blade Creep | 16-8

16.6 Turbine Engine Cooling | 16-9

16.7 Turbine Blade Fir Tree Attachment Methods | 16-12

16.8 Turbine Overall Efficiency | 16-13

16.9 Free Turbine | 16-13

17 EXHAUST

17.0 Introduction | 17-1

17.1 Exhaust System | 17-1

17.2 Gas Flow | 17-2

17.3 By-Pass Engines | 17-4

17.4 Reverse Thrust Effects | 17-5

17.5 Types of Reverse Thrust Equipment | 17-6

17.6 Use of Reverse Thrust | 17-7

17.7 Reverse Thrust Safety Devices | 17-8

17.8 Thrust Lever | 17-9

18 BLEED AIR

18.0 Introduction | 18-1

18.1 Turbo Prop Bleed Air | 18-1

18.2 Internal Requirements | 18-1

18.3 External Requirements | 18-2

19 ACCESSORY GEARBOXES

19.0 Introduction | 19-1

19.1 Mechanical Arrangement | 19-1

20 STARTING AND IGNITION

20.0 Introduction | 20-1

20.1 Starting Methods | 20-2

20.2 Example of Air Starting Sequence for a Twin-Spool Turbofan Engine | 20-3

20.3 Ignition System | 20-9

20.4 Modes of Ignition System Operation | 20-10

20.5 Ignition System Components | 20-12

21 ENGINE FUEL SYSTEM

21.0 Introduction | 21-1

21.1 Fuel | 21-1

21.2 Engine Fuel Systems | 21-3

21.3 Fuel Control | 21-9

21.4 Fuel System Controls and Indicators | 21-13

21.5 Engine Trending (Trend Monitoring) | 21-14

22 LUBRICATION FOR TURBINE ENGINES

22.0 Introduction | 22-1

22.1 Oil System | 22-1

22.2 Oil System Components | 22-3

22.3 Oil System Indications | 22-5

23 NOISE SUPPRESSION

23.0 Introduction | 23-1

23.1 Noise Reduction Measures | 23-2

24 ICING AND PROTECTION

24.0 Introduction | 24-1

24.1 Ice Protection Methods | 24-3

24.2 Propeller Icing | 24-5

25 ENGINE HANDLING

- 25.0 Introduction | 25-1
- 25.1 Engine Controls | 25-1
- 25.2 Engine Instrumentation | 25-3
- 25.3 General Operation and Taxiing Out | 25-6
 - 25.4 Take-Off | 25-6
 - 25.5 Initial Climb | 25-7
 - 25.6 Climb | 25-7
 - 25.7 Cruise | 25-7
- 25.8 Engine Failure in the Cruise | 25-8
 - 25.9 Descent | 25-8
 - 25.10 Approach | 25-8
 - 25.11 Go-Around | 25-9
 - 25.12 Landing | 25-10
- 25.13 Maximum Continuous Power | 25-10

26 TURBINE ENGINE PROPELLERS

- 26.0 Introduction | 26-1
- 26.1 Turbo Prop | 26-1
- 26.2 Reduction Gears | 26-5
- 26.3 Propeller Controls | 26-8
- 26.4 Propeller Synchronisation | 26-12
- 26.5 Centrifugal Latch | 26-13
- 26.6 Double Acting Propeller | 26-15
- 26.7 Feathering (Double Acting Prop) | 26-17

27 AUXILIARY POWER UNIT (APU)

27.0 Introduction | 27-1

27.1 Overview | 27-1

27.2 Starting | 27-3

27.3 Safety Devices | 27-3

27.4 Facilities | 27-4

27.5 Control Panel | 27-5

28 RAM AIR TURBINE (RAT)

28.0 Introduction | 28-1

28.1 Operation | 28-1

28.2 Typical RAT | 28-2

EASA SYLLABUS INDEX