

Contents	Page
European foreword.....	3

Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Applied forces for testing resistance welds	2
5 Test pieces and testing locations	2
5.1 Test pieces	2
5.2 Testing locations	2
6 Test equipment	2
7 Hardness test locations and procedure	5
7.1 Choice of test	5
7.2 Positions of hardness indentations	5
7.3 Testing procedure	6
7.4 Determination of hardness values	6
8 Test report	7
Bibliography	8