

# CONTENT

|                                             |     |
|---------------------------------------------|-----|
| ... HISTORY OF THE CUTTING PROCESS.....     | 7   |
| 1. INTRODUCTION.....                        | 8   |
| 2. FUNDAMENTAL OF THE CUTTING PROCESS ..... | 10  |
| 3. TECHNOLOGICAL SYSTEM MTOF .....          | 14  |
| 4. THE CUTTING ZONE.....                    | 17  |
| 5. DRILLING TECHNOLOGY.....                 | 39  |
| 6. TURNING TECHNOLOGY.....                  | 75  |
| 7. DAMAGE OF CUTTING TOOLS.....             | 79  |
| 8. EXPERIENCES FROM RESEARCH PROJECTS ..... | 112 |
| 9. CONCLUSION.....                          | 127 |
| 10. REFERENCES.....                         | 130 |