

Contents

General technical knowledge

Quantities and units

Law on units, SI units	5
Symbols, legal units, conversion of units no longer permitted (table)	7
Alphabets, roman numerals, paper sizes	12

Conversion tables

Units of length	13
Units of area	18
Units of volume	20
Units of mass (units of weight)	22
Units of force, pressure and stress	26
Units of energy and of power	28
Heat engineering units	30
Viscosity units	32
Units of time, velocities	33
Clock times	35
Fuel consumption	36

Dimensions, tolerances

Tolerances of form and of position	37
ISO tolerances and ISO fits	37
Preferred numbers	40

Threads

Mathematics

Mathematical signs and symbols	42
Important numbers	42
Trigonometric functions, units of angle	43
Powers, circumference and area of circles, natural logarithms (table)	45
Trigonometric functions (table)	46
Areas of plane surfaces and volume and surface area of solids	50
Engineering statistics	52

Mechanics

Symbols, SI units, basic equations	60
Coefficients of friction	64
Tightening torques for screws and bolts	65
Throwing and falling of objects	65
Drag coefficients	67
Fluid mechanics	67
Moment of inertia	69
Peripheral velocity (diagram)	70
Power and torque (diagram)	71
Vibration and oscillation	72
Acoustics	76
Heat	81

Strength calculation

Symbols, units, equations	86
Section moduli and moments of inertia of areas	94
Spring calculations	95
Gear calculations	100

Light

Symbols, units, terms	109
Physiology of vision	109
Street lighting, ambient lighting	110
Light sources	112
Luminous radiation	113
Polarized light	115
Electromagnetic radiation	117
Corpuscular radiation	118

Electrical engineering

Symbols, SI units	119
Electric field	119
Magnetic field	120
Direct current	126
Alternating current	128
Three-phase alternating current	129
Electrical machines	130
High-frequency electromagnetic oscillations	133
Masers and lasers	134
Semiconductors	135
Electrochemical series	140
Thermoelectric series	141
Graphical symbols used in electrical engineering	142

Meteorology

Earth's atmosphere	144
Water vapor content of air	145
Wind forces	146

Atom physics

Terms	147
Atomic structure	149
Production of nuclear energy by fission	150
Radioactive nuclides	152
Effects of radiation and radiation protection	153
Chemical elements	154

Industrial materials

Groups of materials	159
Terms used in materials science	160
Hardness	162
Heat treatment	165
Corrosion, corrosion protection	167
Chemicals	178
Properties of industrial materials	182
Materials data: density, melting point, boiling point, thermal conductivity, specific heat capacity (table)	194

Linear expansion	200	Power	254
Heat of fusion	201	Terms of power	255
Latent heat of vaporization, apparent densities	202	Engine power and air conditions	256
Electric resistance of copper and aluminum wire (diagram)	203	Otto (spark-ignition) engine and diesel engine, comparison	256
Round copper wire (table)	204	Empirical data for internal-combustion engines	257
Electrical resistivity (table)	205	Internal-combustion engines - basis for calculations	258
Electrical properties of insulating materials (table)	206	Multifuel engine	265
Lubricants	207	Gas turbine	265
Viscosity, types of lubricant	208	Rotary-piston engine	267
SAE viscosity numbers		Engines for farm tractors	269
Fuels		Fuel induction, engine assemblies	271
Fuel production	209	Exhaust gases	272
Spark-ignition-engine fuels	210	— Methods of exhaust-gas improvement	274
Diesel fuels	211	— Lambda sensor	275
Fuel properties	212	— Exhaust-gas testing	276
Antiknock quality	213	Carburetors	279
Ignition quality	215	Gasoline injection	
Values of fuels (table)	216	— D-Jetronic	283
		— L-Jetronic	285
		— K-Jetronic	287
		Diesel fuel-injection equipment	
		— Diesel in-line pump	296
		— Diesel distributor-type pump	299
		Air filters	301
		Oil filters	302
		Engine cooling	302
		Mufflers	305
		Vehicle assemblies	
		Clutches	307
		Transmissions	
		— Step-by-step variable speed transmissions	309
		— Planetary gear trains	311
		— Semiautomatic transmissions	312
		— Automatic transmissions	312
		— Power-axle transmissions	318
		Oil hydraulics	320
		— Symbols, units, equations	320
		— Hydraulic pumps and motors	321
		— Hydrostatic transmissions	323
		Steering	324
		Wheel suspension	326
		Front-wheel angularity	332
		Tires	333
		Wheels	336
		Braking equipment	
		— Definitions	
		— Specified braking equipment	337
			338
Automotive engineering			
Automotive mechanics			
Symbols and units	218		
Static coefficients of friction, aquaplaning	218		
Motive force and traction resistance	219		
Rolling friction	220		
Aerodynamic drag	221		
Climbing resistance	222		
Vehicle behavior in cross wind	223		
Cornering behavior	226		
Starting and braking	229		
Stopping distance	231		
Overtaking	233		
Electric vehicle drives			
Principle of operation	235		
Mode of operation	236		
Internal-combustion engines			
Definitions and classification	238		
Mode of operation	239		
Four-stroke engine	240		
Two-stroke engine	241		
Types	243		
Direction of rotation, numbering direction of cylinders, firing order	244		
Compression, combustion process	245		
Knocking	246		
Fuel consumption and factors affecting it	248		
Energy balance	253		

— Requirements to be met by braking system	339	Acoustic signaling systems	400
— Construction of braking system	340	— Horns	401
— Vacuum- and air-assisted braking systems	342	— Fanfare horns	402
— Hydraulic braking systems	350	Heating and air-conditioning	402
— Braking mechanics	350	Car radio receivers and accessories	404
Automotive electrical equipment		Interference suppression	406
Circuit diagram	352	Motor-vehicle specifications	
Terminal designations	354	German and foreign passenger-car specifications (selection)	412
Power consumption of loads	357	Motor-vehicle traffic	
Cable calculation	358	Operating costs (passenger-cars)	446
Generators		Economics of motor traffic	
— Alternator	360	— Road network in the Federal Republic of Germany	448
— Transistor regulator	361	— Motor-vehicle production	448
— Vibrating-type (contact) regulator	363	— Market specifications, inhabitants per vehicle	449
— DC generator	364	Road traffic legislation	
Storage batteries		— Extract from Road Traffic Regulations, Federal Republic of Germany	453
— Lead-acid battery	365	— Extract from Road Traffic Regulations, International	460
— Electrolyte	366	Countries with left-hand traffic	460
— Ampere-hour capacity	367	Nationality plates	461
— Battery maintenance	368	Supreme achievements	
— Alkaline storage battery	369	Racing categories, classes and formulas	462
Battery chargers	371	Records	464
Starting motors	374	Diverse	
Ignition		Speeds	467
Battery ignition	376	Milestones in technological development	468
— Conventional coil ignition	379	German, French and Spanish automotive terms	470
— Transistorized coil ignition	382		
— Capacitor-discharge ignition	383		
Magneto ignition			
— Breaker-triggered magneto	386		
— Capacitor-discharge ignition	387		
— Semiconductor ignition			
Spark plugs			
— Design	389	Index of headings	
— Heat rating	389		
— Electrode gap	390	Addresses of Bosch Automotive Equipment Divisions	
— Spark-plug face	391	Addresses of Bosch foreign representatives	
— Thermocouple spark plugs	391		
— Ionic-current measuring method	392		
— Installation instructions	393		
Headlamps			
— System with cut-off	394		
— Automatic headlamp alignment	394		
— Headlamps with halogen bulbs	395		
— System without cut-off	396		
— Headlamp range	396		
— Fog lamps	397		
Optical signaling systems			
— Turn-signal system	398		
— Electronic turn-signal flashers	398		
— Thermomagnetic turn-signal flashers	399		