

Table of Contents

Volume Contents	V	Oil Control Rings	1-14
Preface	VII	Oil Scraper Ring	1-14
Acknowledgments	IX	Cylinders	1-14
Table of Contents	XI	Cylinder Heads	1-15
Chapter 1		Cylinder Barrels	1-16
Aircraft Engines	1-1	Cylinder Numbering	1-16
General Requirements	1-1	Firing Order	1-16
Power and Weight	1-2	Single-Row Radial Engines	1-16
Fuel Economy	1-3	Double-Row Radial Engines	1-17
Durability and Reliability	1-3	Valves	1-17
Operating Flexibility	1-3	Valve Construction	1-17
Compactness	1-3	Valve Operating Mechanism	1-18
Powerplant Selection	1-3	Cam Rings	1-19
Types of Engines	1-4	Camshaft	1-20
Inline Engines	1-4	Tappet Assembly	1-20
Opposed or O-Type Engines	1-4	Solid Lifters/Tappets	1-21
V-Type Engines	1-5	Hydraulic Valve Tappets/Lifters	1-21
Radial Engines	1-5	Push Rod	1-21
Reciprocating Engines	1-5	Rocker Arms	1-22
Design and Construction	1-5	Valve Springs	1-22
Crankcase Sections	1-5	Bearings	1-22
Accessory Section	1-7	Plain Bearings	1-23
Accessory Gear Trains	1-7	Ball Bearings	1-23
Crankshafts	1-8	Roller Bearings	1-23
Crankshaft Balance	1-10	Propeller Reduction Gearing	1-24
Dynamic Dampers	1-10	Propeller Shafts	1-24
Connecting Rods	1-10	Reciprocating Engine Operating Principles	1-24
Master-and-Articulated Rod Assembly	1-11	Operating Cycles	1-26
Knuckle Pins	1-12	Four-Stroke Cycle	1-26
Plain-Type Connecting Rods	1-12	Intake Stroke	1-27
Fork-and-Blade Rod Assembly	1-12	Compression Stroke	1-27
Pistons	1-12	Power Stroke	1-27
Piston Construction	1-12	Exhaust Stroke	1-28
Piston Pin	1-13	Two-Stroke Cycle	1-28
Piston Rings	1-14	Rotary Cycle	1-28
Piston Ring Construction	1-14	Diesel Cycle	1-28
Compression Ring	1-14	Reciprocating Engine Power and Efficiencies	1-28
		Work	1-28
		Horsepower	1-28
		Piston Displacement	1-29

Area of a Circle	1-29	Float-Type Carburetors	2-10
Example	1-29	Float Chamber Mechanism System.....	2-10
Compression Ratio	1-29	Main Metering System	2-11
Indicated Horsepower.....	1-31	Idling System.....	2-12
Example	1-32	Mixture Control System	2-13
Brake Horsepower.....	1-32	Accelerating System.....	2-14
Example	1-33	Economizer System.....	2-14
Friction Horsepower.....	1-33	Pressure Injection Carburetors	2-15
Friction and Brake Mean Effective Pressures	1-33	Typical Injection Carburetor	2-15
Thrust Horsepower.....	1-35	Throttle Body	2-16
Efficiencies	1-35	Regulator Unit	2-16
Thermal Efficiency.....	1-35	Fuel Control Unit	2-18
Example	1-35	Automatic Mixture Control (AMC).....	2-19
Mechanical Efficiency.....	1-36	Stromberg PS Carburetor	2-20
Volumetric Efficiency	1-36	Accelerating Pump	2-21
Propulsive Efficiency	1-37	Manual Mixture Control.....	2-21
Gas Turbine Engines	1-37	Fuel-Injection Systems.....	2-22
Types and Construction.....	1-37	Bendix/Precision Fuel-Injection System	2-22
Air Entrance	1-38	Fuel Injector	2-22
Accessory Section.....	1-38	Airflow Section	2-22
Compressor Section	1-39	Regulator Section	2-22
Compressor Types.....	1-40	Fuel Metering Section	2-23
Centrifugal-Flow Compressors.....	1-40	Flow Divider	2-23
Axial-Flow Compressor.....	1-41	Fuel Discharge Nozzles.....	2-24
Diffuser	1-44	Continental/TCM Fuel-Injection System	2-25
Combustion Section	1-44	Fuel-Injection Pump.....	2-25
Turbine Section	1-47	Fuel/Air Control Unit.....	2-27
Exhaust Section	1-52	Fuel Control Assembly.....	2-27
Gas Turbine Engine Bearings and Seals.....	1-53	Fuel Manifold Valve	2-28
Turboprop Engines.....	1-56	Fuel Discharge Nozzle	2-28
Turboshaft Engines	1-56	Carburetor Maintenance.....	2-30
Turbofan Engines.....	1-57	Carburetor Removal	2-30
Turbine Engine Operating Principles.....	1-57	Installation of Carburetor	2-30
Thrust	1-59	Rigging Carburetor Controls.....	2-30
Gas Turbine Engine Performance.....	1-60	Adjusting Idle Mixtures	2-30
Ram Recovery	1-62	Idle Speed Adjustment	2-32
Chapter 2		Fuel System Inspection and Maintenance.....	2-32
Engine Fuel and Fuel Metering Systems.....	2-1	Complete System.....	2-33
Fuel System Requirements	2-1	Fuel Tanks	2-33
Vapor Lock.....	2-2	Lines and Fittings	2-33
Basic Fuel System.....	2-2	Selector Valves.....	2-33
Fuel Metering Devices for Reciprocating Engines.....	2-3	Pumps	2-33
Fuel/Air Mixtures	2-4	Main Line Strainers.....	2-34
Carburetion Principles	2-5	Fuel Quantity Gauges	2-34
Venturi Principles.....	2-5	Fuel Pressure Gauge.....	2-34
Application of Venturi Principle to Carburetor.....	2-6	Pressure Warning Signal	2-34
Metering and Discharge of Fuel.....	2-6	Water Injection Systems for	
Carburetor Systems	2-8	Reciprocating Engines.....	2-34
Carburetor Types	2-9	Turbine Engine Fuel System—General	
Carburetor Icing	2-9	Requirements	2-34
		Turbine Fuel Controls	2-35

Hydromechanical Fuel Control	2-35	Manifold and Augmentor Exhaust Assembly	3-24
Hydromechanical/Electronic Fuel Control.....	2-35	Reciprocating Engine Exhaust System	
FADEC Fuel Control Systems	2-37	Maintenance Practices.....	3-24
FADEC for an Auxiliary Power Unit.....	2-37	Exhaust System Inspection.....	3-24
FADEC Fuel Control Propulsion Engine.....	2-39	Muffler and Heat Exchanger Failures	3-25
Fuel System Operation.....	2-41	Exhaust Manifold and Stack Failures.....	3-25
Water Injection System.....	2-41	Internal Muffler Failures	3-25
Fuel Control Maintenance.....	2-42	Exhaust Systems with Turbocharger	3-26
Engine Fuel System Components	2-43	Augmentor Exhaust System	3-26
Main Fuel Pumps (Engine Driven)	2-43	Exhaust System Repairs	3-26
Fuel Heater	2-43	Turbine Engine Exhaust Nozzles	3-26
Fuel Filters.....	2-44	Convergent Exhaust Nozzle	3-28
Fuel Spray Nozzles and Fuel Manifolds	2-45	Convergent-Divergent Exhaust Nozzle.....	3-28
Simplex Fuel Nozzle	2-46	Thrust Reversers	3-28
Duplex Fuel Nozzle.....	2-46	Afterburning/Thrust Augmentation	3-29
Airblast Nozzles	2-46	Thrust Vectoring	3-31
Flow Divider	2-46	Engine Noise Suppression	3-31
Fuel Pressurizing and Dump Valves	2-47	Turbine Engine Emissions	3-33
Combustion Drain Valves	2-47		
Fuel Quantity Indicating Units.....	2-48		
Chapter 3		Chapter 4	
Induction and Exhaust Systems	3-1	Engine Ignition and Electrical Systems	4-1
Reciprocating Engine Induction Systems	3-1	Reciprocating Engine Ignition Systems.....	4-1
Basic Carburetor Induction System.....	3-2	Magneto-Ignition System Operating Principles.....	4-2
Induction System Icing	3-4	High-Tension Magneto System Theory of	
Induction System Filtering	3-5	Operation	4-2
Induction System Inspection and Maintenance	3-5	Magnetic Circuit	4-2
Induction System Troubleshooting.....	3-5	Primary Electrical Circuit	4-4
Supercharged Induction Systems	3-5	Secondary Electrical Circuit.....	4-6
Internally Driven Superchargers.....	3-6	Magneto and Distributor Venting.....	4-7
Turbosuperchargers	3-8	Ignition Harness	4-8
Normalizer Turbocharger	3-11	Ignition Switches.....	4-9
Ground-Boosted Turbosupercharger System	3-11	Single and Dual High-Tension System Magnetos ...	4-10
A Typical Turbosupercharger System.....	3-13	Magneto Mounting Systems.....	4-10
Turbocharger Controllers and System		Low-Tension Magneto System.....	4-10
Descriptions	3-15	FADEC System Description.....	4-12
Variable Absolute Pressure Controller (VAPC)...	3-16	Low-Voltage Harness.....	4-13
Sloped Controller.....	3-16	Electronic Control Unit (ECU).....	4-14
Absolute Pressure Controller	3-17	PowerLink Ignition System.....	4-14
Turbocharger System Troubleshooting	3-17	Auxiliary Ignition Units.....	4-15
Turbine Engine Inlet Systems.....	3-17	Booster Coil.....	4-15
Divided-Entrance Duct.....	3-19	Impulse Coupling	4-17
Variable-Geometry Duct	3-19	High-Tension Retard Breaker Vibrator.....	4-18
Compressor Inlet Screens	3-20	Low-Tension Retard Breaker Vibrator.....	4-19
Bellmouth Compressor Inlets.....	3-20	Spark Plugs	4-20
Turboprop and Turboshaft Compressor Inlets	3-21	Reciprocating Engine Ignition System	
Turbofan Engine Inlet Sections.....	3-21	Maintenance and Inspection	4-22
Reciprocating Engine Exhaust Systems.....	3-22	Magneto-Ignition Timing Devices.....	4-23
Radial Engine Exhaust Collector Ring System.....	3-23	Built-In Engine Timing Reference Marks.....	4-23
		Timing Disks	4-24
		Piston Position Indicators.....	4-24

Timing Lights.....	4-24	Protection Against Chafing.....	4-53
Checking the Internal Timing of a Magneto.....	4-25	Protection Against High Temperature.....	4-53
High-Tension Magneto E-Gap Setting		Protection Against Solvents and Fluids.....	4-54
(Bench Timing).....	4-26	Protection of Wires in Wheel Well Area.....	4-54
Timing the High-tension Magneto to the Engine.....	4-27	Routing Precautions.....	4-54
Performing Ignition System Checks.....	4-27	Installation of Cable Clamps.....	4-54
Ignition Switch Check.....	4-28	Lacing and Tying Wire Bundles.....	4-55
Maintenance and Inspection of Ignition Leads.....	4-28	Single-Cord Lacing.....	4-55
Replacement of Ignition Harness.....	4-29	Double-Cord Lacing.....	4-56
Checking Ignition Induction Vibrator Systems.....	4-30	Lacing Branch-Offs.....	4-56
Spark Plug Inspection and Maintenance.....	4-30	Tying.....	4-57
Carbon Fouling of Spark Plugs.....	4-30	Cutting Wire and Cable.....	4-58
Oil Fouling of Spark Plugs.....	4-30	Stripping Wire and Cable.....	4-58
Lead Fouling of Spark Plugs.....	4-31	Solderless Terminals and Splices.....	4-59
Graphite Fouling of Spark Plugs.....	4-31	Copper Wire Terminals.....	4-59
Gap Erosion of Spark Plugs.....	4-32	Crimping Tools.....	4-60
Spark Plug Removal.....	4-32	Aluminum Wire Terminals.....	4-60
Spark Plug Reconditioning Service.....	4-33	Splicing Copper Wires Using Preinsulated Wires ...	4-61
Inspection Prior to Installation.....	4-34	Emergency Splicing Repairs.....	4-61
Spark Plug Installation.....	4-35	Splicing with Solder and Potting Compound.....	4-61
Spark Plug Lead Installation.....	4-35	Connecting Terminal Lugs to Terminal Blocks.....	4-62
Breaker Point Inspection.....	4-36	Bonding and Grounding.....	4-62
Dielectric Inspection.....	4-38	General Bonding and Grounding Procedures.....	4-63
Ignition Harness Maintenance.....	4-38	Connectors.....	4-65
High-Tension Ignition Harness Faults.....	4-38	Types of Connectors.....	4-65
Harness Testing.....	4-39	Connector Identification.....	4-65
Turbine Engine Ignition Systems.....	4-40	Installation of Connectors.....	4-65
Capacitor Discharge Exciter Unit.....	4-41	Conduit.....	4-67
Igniter Plugs.....	4-42	Electrical Equipment Installation.....	4-67
Turbine Ignition System Inspection and		Electrical Load Limits.....	4-67
Maintenance.....	4-42	Controlling or Monitoring the Electrical Load.....	4-67
Inspection.....	4-43	Circuit Protection Devices.....	4-68
Check System Operation.....	4-43	Switches.....	4-68
Repair.....	4-43	Relays.....	4-69
Removal, Maintenance, and Installation of			
Ignition System Components.....	4-43		
Ignition System Leads.....	4-44		
Igniter Plugs.....	4-44		
Powerplant Electrical Systems.....	4-45		
Wire Size.....	4-45		
Factors Affecting the Selection of Wire Size.....	4-47		
Factors Affecting Selection of Conductor			
Material.....	4-47		
Conductor Insulation.....	4-49		
Identifying Wire and Cable.....	4-50		
Electrical Wiring Installation.....	4-51		
Wire Groups and Bundles.....	4-51		
Twisting Wires.....	4-52		
Spliced Connections in Wire Bundles.....	4-52		
Slack in Wiring Bundles.....	4-52		
Bend Radii.....	4-52		
Routing and Installation.....	4-53		
		Chapter 5	
		Engine Starting Systems.....	5-1
		Introduction.....	5-1
		Reciprocating Engine Starting Systems.....	5-2
		Inertia Starters.....	5-2
		Direct Cranking Electric Starter.....	5-2
		Direct Cranking Electric Starting System for	
		Large Reciprocating Engines.....	5-3
		Direct Cranking Electric Starting System for	
		Small Aircraft.....	5-7
		Reciprocating Engine Starting System	
		Maintenance Practices.....	5-7
		Troubleshooting Small Aircraft Starting Systems.....	5-8
		Gas Turbine Engine Starters.....	5-8
		Electric Starting Systems and Starter Generator	
		Starting System.....	5-10

Troubleshooting a Starter Generator Starting	
System	5-13
Air Turbine Starters	5-13
Air Turbine Starter Troubleshooting Guide	5-16
Glossary	G-1
Index	I-1