

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Classification	1
4	Symbols and requirements	1
4.1	Symbol for the product/process	1
4.2	Symbol for the chemical composition	1
5	Chemical analysis	1
6	Retests	1
7	Marking	2
8	Standard sizes and tolerances	3
8.1	Electrode diameters	3
8.2	Electrode lengths	4
9	Electrode shape and condition	5
9.1	Electrode straightness	5
9.2	Electrode finish	5
9.3	Electrode quality	5
10	Rounding procedure	5
11	Marking and packaging	5
11.1	Marking	5
11.2	Packaging	6
12	Classification examples	6
Annex A (informative) Conditions of use		7