

<b>Contents</b>		<b>Page</b>
<b>Foreword</b> .....		<b>iv</b>
<b>1</b>	<b>Scope</b> .....	<b>1</b>
<b>2</b>	<b>Normative references</b> .....	<b>1</b>
<b>3</b>	<b>Terms and definitions</b> .....	<b>2</b>
<b>4</b>	<b>Contract and design review</b> .....	<b>2</b>
<b>5</b>	<b>Sub-contracting</b> .....	<b>2</b>
<b>6</b>	<b>Welding personnel</b> .....	<b>2</b>
6.1	General.....	2
6.2	Operators.....	2
6.3	Resistance weld setter.....	2
<b>7</b>	<b>Equipment</b> .....	<b>2</b>
<b>8</b>	<b>Welding activities</b> .....	<b>2</b>
<b>9</b>	<b>Welding electrodes and auxiliaries</b> .....	<b>2</b>
<b>10</b>	<b>Weld-related inspection and testing</b> .....	<b>3</b>
10.1	General.....	3
10.2	Personnel inspection and testing.....	3
<b>11</b>	<b>Storage of parent material</b> .....	<b>3</b>
<b>12</b>	<b>Non-conformance and corrective action</b> .....	<b>3</b>
<b>13</b>	<b>Quality records</b> .....	<b>3</b>
<b>Annex A (informative) Summary comparison of welding quality requirements in this part of ISO 14554 and ISO 14554-1</b> .....		<b>4</b>
<b>Bibliography</b> .....		<b>5</b>