

CONTENTS

FOREWORD.....4

INTRODUCTION.....6

1 Scope.....7

2 Normative references7

3 Terms and definitions9

4 Classification10

 4.1 General.....10

 4.2 Fire performance classification10

 4.3 Viscosity classification10

5 Properties, significance and test methods.....10

 5.1 Physical properties10

 5.1.1 Appearance10

 5.1.2 Colour11

 5.1.3 Viscosity.....11

 5.1.4 Lubricity.....11

 5.1.5 Thermal conductivity.....11

 5.1.6 Thermal expansion coefficient11

 5.1.7 Specific heat capacity.....11

 5.1.8 Pour point.....11

 5.1.9 Water content12

 5.1.10 Water saturation12

 5.1.11 Density12

 5.1.12 Interfacial tension12

 5.2 Electrical properties12

 5.2.1 AC breakdown voltage.....12

 5.2.2 Lightning impulse breakdown voltage12

 5.2.3 Partial discharge inception voltage (PDIV)13

 5.2.4 Dielectric dissipation factor (DDF)13

 5.2.5 Relative permittivity (dielectric constant).....13

 5.2.6 DC resistivity13

 5.2.7 Electrostatic charging tendency (ECT)13

 5.3 Chemical properties13

 5.3.1 Acidity13

 5.3.2 Additive content.....13

 5.3.3 Corrosive and potentially corrosive sulphur compounds.....13

 5.3.4 Methanol content.....14

 5.4 Properties related to long term performance14

 5.4.1 Oxidation stability14

 5.4.2 Operating temperature.....14

 5.4.3 Material compatibility.....15

 5.4.4 Stray gassing.....15

 5.4.5 Gassing tendency15

 5.5 Health, safety and environmental properties15

 5.5.1 General15

 5.5.2 Polychlorinated biphenyls (PCBs)15

 5.5.3 Environmental toxicity.....15

5.5.4	Flash point and fire point	15
5.5.5	Sustainability	16
5.5.6	Biodegradation	16
5.5.7	Disposal	16
6	Minimum performance requirements	16
7	Identification and general delivery requirements	16
Annex A (informative) Miscibility and compatibility of liquids and retrofilling of transformers		19
Bibliography		20
Table 1 – Required performance characteristics of modified or blended esters		17
Table 2 – Optional performance characteristics of modified or blended esters		18