

Contents

Page

Foreword.....	3
1 Scope	4
2 Normative references	4
3 Tensile test	5
3.1 General.....	5
3.2 Type of samples.....	5
3.3 Preparation of test piece	5
3.4 Cross-sectional area	5
3.5 Method of gripping	5
3.6 Tensile test on knotted wire	5
4 Simple torsion test.....	5
5 Reverse bend test.....	5
6 Wrapping test.....	6
7 Bend test.....	6
8 Reverse torsion test	6
9 Compression test.....	6
9.1 Purpose.....	6
9.2 Principle.....	6
10 Deep etch test	6
10.1 Purpose.....	6
10.2 Principle.....	6
11 Hardness test	7
12 Quench hardenability test.....	7
13 Fatigue test (bend and axial)	7
14 Wire cast measurement	7
14.1 General.....	7
14.2 Circular cast	8
14.3 Helix cast	9
14.3.1 General.....	9
14.3.2 Method A.....	9
14.3.3 Method B.....	9
14.4 Spiral cast.....	10
15 Artificial ageing	11
16 Decarburization test	11
17 Non-destructive tests	11
18 Grain size test	11
19 Segregation test.....	11
20 Non-metallic inclusion test.....	11
21 Chemical analysis.....	11
22 Retests	11