

Table of Contents

Introduction	7
List of symbols and abbreviations	11
Glossary	13
1. Classical and modern approaches to engineering maintenance	15
2. Manufacturing in Industry 4.0	19
2.1. Industry 4.0 and its development consequences	19
2.2. Big Data: opportunities and challenges	20
2.3. Time series data	22
2.4. Predictive maintenance	26
2.5. Cyber-physical systems in reliability analysis	30
2.6. Sustainability requirements	32
2.7. Smart maintenance challenges	33
3. Multiple sensor data modelling for smart maintenance	36
3.1. Sensors as a source of data	36
3.2. Limitations of prediction and decision support models	38
3.3. Multi-criteria decision support model	40
3.4. Overview of the state of the art	43
4. Machining process and smart maintenance	46
4.1. Machine tool reliability	46
4.2. Multiple-sensor system for tool condition assessment	48
4.3. Digital twin-oriented sensor data modelling	50
4.3.1. Data reduction methods	51

4.3.2. Tool wear identification based on acoustic signal analysis	57
4.3.3. Mathematical model for tool condition classification ...	60
4.3.4. Principal component analysis and logistic regression for tool condition identification	65
4.3.5. Decision trees as a decision support too	67
4.3.6. New classifier for tool condition assessment and prediction	75
5. Machine tool and its digital twin	84
5.1. Digital Twin: capabilities and applications	84
5.2. Smart maintenance with digital twin	88
5.3. Data-driven digital twin of a cutting tool	91
References	99