

CONTENTS

FOREWORD.....	4
INTRODUCTION.....	6
1 Scope and object.....	7
2 Normative references.....	7
3 Terms and definitions	7
4 General requirements	7
5 Standard ratings	7
6 Marking	8
7 General notes on tests.....	8
8 Dimensions and construction	14
9 Electrical requirements	16
10 Standard sheets	18
Annex A (normative) Miniature fuse-links with wire terminations.....	38
A.1 General.....	38
A.2 Scope	38
A.3 General notes on tests	38
A.3.1 Type tests.....	38
A.3.2 Testing schedule.....	38
A.3.3 Test bases for tests.....	39
A.4 Dimensions and construction	41
A.4.1 Dimensions	41
A.4.2 Mechanical tests on terminations.....	41
A.4.3 Solderability of terminations	42
A.4.4 Resistance to soldering heat	42
A.5 Electrical requirements.....	42
A.5.1 Voltage drop	43
A.5.2 Time/current characteristic at normal ambient temperature	43
A.5.3 Breaking capacity.....	43
A.5.4 Fuse-link temperature	43
Bibliography	44
Figure 1 – Test fuse-base for 5 mm × 20 mm and 6,3 mm × 32 mm fuse-links – Rated currents up to and including 6,3 A (see 7.3).....	11
Figure 2 – Test fuse-base for 5 mm × 20 mm and 6,3 mm × 32 mm fuse-links – Rated currents exceeding 6,3 A (see 7.3).....	12
Figure 3 – Test fuse-base for breaking capacity tests (see 7.3).....	13
Figure 4 – Axial pull test apparatus	15
Figure 5 – Alignment gauge (see 8.4).....	16
Figure 6 – Typical test circuit for breaking-capacity tests for high-breaking capacity fuse-links (see 9.3).....	17
Figure 7 – Typical test circuit for breaking-capacity tests for low- and enhanced-breaking capacity fuse-links (see 9.3).....	17
Figure A.1 – Test board	39

Figure A.2 – Test base.....40

Figure A.3 – Dimensions of fuse-link with wire terminations41

Table 1 – Testing schedule for individual ampere ratings9

Table 2 – Testing schedule for maximum ampere rating of a homogeneous series9

Table 3 – Testing schedule for minimum ampere rating of a homogeneous series 10

Table A.1 – Testing schedule39