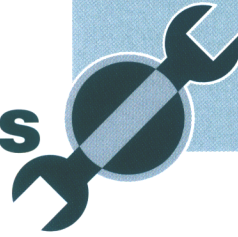


Contents



Preface	xi
Acknowledgements	xiii

Chapter 1 Overview and introduction **1**

1.1 Vehicle categories	1
1.1.1 Layouts	1
1.1.2 Types and sizes	3
1.1.3 Body design	3
1.1.4 Chassis type and body panels	3
1.1.5 Main systems	6
1.1.6 Summary	7
1.2 The motor industry	8
1.2.1 Introduction	8
1.2.2 Types of motor vehicle companies	9
1.2.3 Company structure	11
1.2.4 Role of a franchised dealer	12
1.2.5 Reception and booking systems	12
1.2.6 Parts department	12
1.2.7 Estimating costs and times	13
1.2.8 Jobcards and systems	13
1.2.9 Invoicing	14
1.2.10 Warranties	15
1.2.11 Computerized workshop system	15
1.3 Working safely	18
1.3.1 Introduction	18
1.3.2 The key UK regulations and laws	19
1.3.3 Health and safety law: what you need to know	20
1.3.4 Personal protective equipment (PPE)	23
1.3.5 Identifying and reducing hazards	24
1.3.6 Moving loads	25
1.3.7 Vehicle safety	28
1.3.8 Safety procedures	29
1.3.9 Fire	29
1.3.10 Clean working environment	32
1.3.11 Signage	33
1.3.12 Environmental protection	33

1.4 Basic science, materials, mathematics and mechanics	36
1.4.1 Introduction	36
1.4.2 Units	37
1.4.3 Velocity and acceleration	39
1.4.4 Friction	39
1.4.5 Pressure	39
1.4.6 Centre of gravity or centre of mass	40
1.4.7 Oscillation	40
1.4.8 Energy, work and power	40
1.4.9 Force and torque	42
1.4.10 Mass, weight and force	43
1.4.11 Volume and density	43
1.4.12 Heat and temperature	44
1.4.13 Percentages	44
1.4.14 Fractions	44
1.4.15 Ratios	45
1.4.16 Areas	45
1.4.17 Volumes	45
1.4.18 Indices	45
1.4.19 Drawings	46
1.4.20 Mechanical machines	48
1.4.21 Gears	48
1.4.22 Hydraulics	49
1.4.23 Materials and properties	49
1.5 Tools and equipment	51
1.5.1 Hand tools	51
1.5.2 Test equipment	52
1.5.3 Workshop equipment	53
1.6 Workshop bench skills	54
1.6.1 Introduction	54
1.6.2 Fitting and machining	57
1.6.3 Filing	58
1.6.4 Drilling	59
1.6.5 Cutting	59
1.6.6 Thread cutting	60
1.6.7 Joining	62
1.6.8 Nuts and bolts	63
1.6.9 Adhesives	65
1.6.10 Soldering	66
1.6.11 Brazing	66
1.6.12 Welding	67

1.6.13	Shrinking	68
1.6.14	Compression fitting	68
1.6.15	Riveting	69
1.6.16	Gaskets	69
1.6.17	Sealants	70
1.6.18	Oil seals	70
1.7	Servicing and inspections	71
1.7.1	Introduction	71
1.7.2	Rules and regulations	73
1.7.3	Service sheets	73
1.7.4	Road test	74
1.7.5	Effects of incorrect adjustments	76
1.7.6	Maintenance and inspections	76
1.7.7	Information sources	78

Chapter 2 Engine systems **81**

2.1	Engine mechanical	81
2.1.1	Introduction and operating cycles	81
2.1.2	Engine operating details	90
2.1.3	Engine components	109
2.2	Engine lubrication	137
2.2.1	Friction and lubrication	137
2.2.2	Methods of lubrication	140
2.2.3	Lubrication system	140
2.2.4	Oil filters	143
2.2.5	Oil pumps	145
2.2.6	Standards	147
2.3	Engine cooling	151
2.3.1	Introduction	151
2.3.2	System operation	151
2.3.3	Interior heater	166
2.4	Air supply, exhaust and emissions	168
2.4.1	Air pollution and engine combustion	168
2.4.2	Reducing pollution	169
2.4.3	Air supply system	172
2.4.4	Exhaust systems	176
2.4.5	Catalyst systems	179
2.4.6	Emission control systems	181
2.4.7	Turbocharging and supercharging	184

2.5	Fuel systems	189
2.5.1	Introduction	189
2.5.2	Petrol fuel injection systems	194
2.5.3	Diesel fuel injection systems	217
2.5.4	Alternative fuels	231
2.6	Ignition systems	236
2.6.1	Ignition overview	236
2.6.2	Electronic ignition	241
2.6.3	Distributorless ignition system (DIS)	244
2.6.4	Coil on plug (COP) direct ignition system	246
2.6.5	Spark plugs	247
2.7	Hybrid cars	250
2.7.1	Safety	250
2.7.2	Hybrids overview	253
2.8	Formula 1 engine technology	255
2.8.1	Engines overview	255
2.8.2	FIA technical regulations	258

Chapter 3 Electrical systems **259**

3.1	Electrical and electronic principles	259
3.1.1	Electrical fundamentals	259
3.1.2	Electrical components and circuits	264
3.1.3	Electronic components	273
3.2	Engine electrical	275
3.2.1	Batteries	275
3.2.2	Starting system	282
3.2.3	Charging system	287
3.3	Lighting and indicators	293
3.3.1	Lighting systems	293
3.3.2	Stoplights and reverse lights	297
3.3.3	Interior lighting	299
3.3.4	Lighting circuits	299
3.3.5	Indicators and hazard lights	301
3.4	Body electrical and electronic systems	305
3.4.1	Washers and wipers	305
3.4.2	Horns	308
3.4.3	Obstacle avoidance	309
3.4.4	Cruise control	310
3.4.5	Seats, mirrors, sunroofs, locking and windows	312

3.4.6	Screen heating	318
3.4.7	Security systems	320
3.4.8	Safety systems	322
3.5	Monitoring and instrumentation	326
3.5.1	Sensors	326
3.5.2	Gauges	329
3.5.3	Global Positioning System (GPS)	332
3.6	Air conditioning	337
3.6.1	Air conditioning fundamentals	337
3.6.2	Air conditioning components	340
3.7	Formula 1 electrical technology	342
3.7.1	Introduction	342
3.7.2	Telemetry	343
3.7.3	FIA technical regulations	344

Chapter 4 Chassis systems **347**

4.1	Suspension	347
4.1.1	Overview of suspension	347
4.1.2	Dampers/shock absorbers	356
4.1.3	Suspension layouts	359
4.1.4	Active suspension	364
4.2	Steering	366
4.2.1	Introduction to steering	366
4.2.2	Steering racks and boxes	369
4.2.3	Steering geometry	375
4.2.4	Power steering	383
4.3	Brakes	386
4.3.1	Disc, drum and parking brakes	386
4.3.2	Hydraulic components	394
4.3.3	Brake servo operation	398
4.3.4	Braking force control	400
4.3.5	Anti-lock brake systems	401
4.3.6	Traction control	407
4.4	Wheels and tyres	409
4.4.1	Wheels	409
4.4.2	Tyres	416
4.5	Formula 1 chassis technology (brakes)	422
4.5.1	Brakes overview	422
4.5.2	FIA technical regulations	423

Chapter 5 Transmission systems	425
5.1 Manual transmission clutch	425
5.1.1 Clutch operation	425
5.1.2 Types of clutch	428
5.2 Manual transmission gearbox	434
5.2.1 Gearbox operation	434
5.2.2 Gear change mechanisms	437
5.2.3 Gears and components	441
5.3 Automatic transmission	445
5.3.1 Introduction and torque converter	445
5.3.2 Automatic transmission components	451
5.3.3 Constantly variable transmission	459
5.3.4 Direct shift gearbox	461
5.4 Transmission driveline	467
5.4.1 Propshafts and driveshafts	467
5.4.2 Wheel bearings	472
5.4.3 Four-wheel drive	477
5.5 Final drive and differential	480
5.5.1 Final drive	480
5.5.2 Differential	482
5.6 Formula 1 transmission technology	485
5.6.1 Clutch	485
5.6.2 Gearbox	486
5.6.3 Differential	487
5.6.4 FIA technical regulations	487
Chapter 6 Learning activities	489
6.1 Introduction	489
6.2 Assignments	490
6.3 Tips to help you learn	493
6.4 Practical work	494
6.4.1 Jobcard, jobsheet, repair order	494
6.4.2 Practical task list	494
6.5 Summary	498
Index	499