
Contents

<i>Preface</i>	xv
<i>Authors</i>	xix
1 Steel-reinforced concrete characteristics	1
1.1 Concrete and reinforced concrete	1
1.2 The structure of concrete	2
1.3 Cements and the cementing action	2
1.3.1 General	2
1.3.2 Heat of hydration	6
1.3.3 Rate of strength development	7
1.4 Supplementary cementitious materials – blended cements	9
1.4.1 General	9
1.4.2 Fly ash	10
1.4.3 Slag	11
1.4.4 Silica fume	11
1.4.5 Triple blends	11
1.5 Aggregates	11
1.5.1 General	11
1.5.2 The design of a concrete mix	12
1.5.3 Estimation of fine aggregate content and mechanical properties	16
1.6 Mixing and curing water	16
1.7 Admixtures	17
1.7.1 Air entraining admixtures	18
1.7.2 Set retarding admixtures	18
1.7.3 Set accelerating admixtures	18
1.7.4 Water reducing and set retarding admixtures	18
1.7.5 Water reducing and set accelerating admixtures	19
1.7.6 High range water reducing admixtures	19
1.7.7 Waterproofing agents	19
1.7.8 Other	20
1.8 Steel reinforcement	20

1.8.1	<i>Background</i>	20
1.8.2	<i>Conventional steel reinforcement</i>	20
1.8.3	<i>Prestressing steel reinforcement</i>	24
1.9	<i>Fibre-reinforced concrete</i>	26
	<i>References</i>	26
2	Concrete deterioration mechanisms (A)	29
2.1	<i>Reinforced concrete deterioration</i>	29
2.2	<i>Cracking</i>	30
2.2.1	<i>General</i>	30
2.2.2	<i>Plastic settlement cracking</i>	32
2.2.3	<i>Plastic shrinkage cracking</i>	33
2.2.4	<i>Early thermal contraction cracking</i>	35
2.2.5	<i>Drying shrinkage cracking</i>	35
2.2.6	<i>Crazing</i>	36
2.2.7	<i>Alkali aggregate reaction cracking</i>	37
2.3	<i>Penetrability</i>	40
2.4	<i>Chemical deterioration</i>	41
2.4.1	<i>General</i>	41
2.4.2	<i>Alkali aggregate reaction</i>	43
2.4.3	<i>Delayed ettringite formation</i>	43
2.4.4	<i>Sulphate attack</i>	44
2.4.5	<i>Acid sulphate soils</i>	47
2.4.6	<i>Thaumasite sulphate attack</i>	48
2.4.7	<i>Acid attack</i>	48
2.4.8	<i>Aggressive (dissolved) carbon dioxide attack</i>	49
2.4.9	<i>Seawater attack</i>	51
2.4.10	<i>Leaching and efflorescence</i>	52
2.4.11	<i>Physical salt attack</i>	53
2.4.12	<i>Other chemical attack</i>	55
	<i>References</i>	56
3	Concrete Deterioration Mechanisms (B)	59
3.1	<i>Biological deterioration</i>	59
3.1.1	<i>Bacteria</i>	59
3.1.2	<i>Fungi</i>	61
3.1.3	<i>Algae</i>	61
3.1.4	<i>Slimes</i>	61
3.1.5	<i>Biofilms</i>	61
3.2	<i>Physical deterioration</i>	63
3.2.1	<i>Freeze-thaw</i>	63
3.2.2	<i>Fire</i>	65
3.3	<i>Mechanical deterioration</i>	67
3.3.1	<i>Abrasion</i>	67
3.3.2	<i>Erosion</i>	67

3.3.3	<i>Cavitation</i>	68
3.3.4	<i>Impact</i>	71
3.4	<i>Structural deterioration</i>	72
3.4.1	<i>Overloading</i>	72
3.4.2	<i>Settlement</i>	72
3.4.3	<i>Fatigue</i>	72
3.4.4	<i>Other</i>	74
3.5	<i>Fire damaged concrete</i>	74
3.5.1	<i>General</i>	74
3.5.2	<i>Effects on concrete</i>	75
3.5.3	<i>Visual concrete fire damage classification</i>	77
3.5.4	<i>Effect on reinforcement and prestressing steel</i>	79
3.6	<i>Examination of sites</i>	79
	<i>References</i>	83
4	Corrosion of reinforcement (A)	85
4.1	<i>Background</i>	85
4.2	<i>Portland cement and blended cement binders</i>	85
4.3	<i>Alkaline environment in concrete</i>	86
4.4	<i>Physical barrier provided by concrete</i>	86
4.5	<i>Passivity and the passive film</i>	87
4.5.1	<i>Background</i>	87
4.5.2	<i>Thermodynamics</i>	88
4.5.3	<i>Kinetics</i>	89
4.5.4	<i>Film formation</i>	90
4.5.5	<i>Film composition</i>	91
4.5.6	<i>Film thickness</i>	92
4.5.7	<i>Models and theories</i>	92
4.6	<i>Reinforcement corrosion</i>	92
4.6.1	<i>Loss of passivity and corrosion of steel in concrete</i>	92
4.6.2	<i>Uniform (microcell) corrosion and pitting (macrocell) corrosion</i>	93
4.6.3	<i>Corrosion products composition – chloride- induced corrosion</i>	94
4.6.4	<i>Corrosion products composition – carbonation- induced corrosion</i>	95
4.6.5	<i>Corrosion products development – visible damage</i>	95
4.6.6	<i>Corrosion products development – no visible damage</i>	96
4.7	<i>Chloride-induced corrosion</i>	97
4.7.1	<i>General</i>	97
4.7.2	<i>Passive film breakdown/pit initiation</i>	98
4.7.3	<i>Metastable pitting</i>	101
4.7.4	<i>Pit growth/pit propagation</i>	102
4.7.4.1	<i>General</i>	102
4.7.4.2	<i>Chemical conditions within propagating pits</i>	103

4.7.5	Reinforcing steel quality	105
4.7.5.1	Metallurgy	105
4.7.5.2	Defects	105
4.7.6	Chloride threshold concentrations	106
4.7.7	Chloride/hydroxyl ratio	108
4.8	Carbonation-induced corrosion	110
4.9	Leaching-induced corrosion	111
4.10	Stray and interference current-induced corrosion	112
4.10.1	General	112
4.10.2	Ground currents	113
4.10.3	Interference currents	114
4.10.4	Local corrosion due to stray or interference currents	114
	References	115
5	Corrosion of reinforcement (B)	119
5.1	Thermodynamics of corrosion	119
5.1.1	Background	119
5.1.2	The driving potential – the nernst equation	119
5.1.3	The potential – pH diagram	123
5.2	Kinetics of corrosion	126
5.2.1	Background	126
5.2.2	Polarisation	126
5.2.3	Investigation of the corrosion state	129
5.2.4	Pitting corrosion	131
5.2.5	Oxygen availability	133
5.2.6	Polarisation of the anodic process	135
5.2.7	Resistance between anodic and cathodic sites	136
5.2.8	Potential difference between anodic and cathodic sites	137
5.3	Reinforcement corrosion progress	138
5.4	Modelling chloride-induced corrosion initiation	141
5.5	Modelling carbonation-induced corrosion initiation	145
5.6	Modelling corrosion propagation	146
5.6.1	Background	146
5.6.2	Corrosion damage criterion	146
5.6.3	Factors affecting corrosion rates	147
5.6.4	Corrosion rates – chloride contaminated concrete	147
5.6.5	Corrosion rates – carbonated concrete	148
5.6.6	Length of corrosion propagation period	149
5.6.6.1	Background	149
5.6.6.2	General model	150
5.6.6.3	Andrade (2014) model	151
5.6.6.4	Andrade (2017) model	151
5.7	Design life achievement	152
	References	153

6	Condition survey and diagnosis (A) –	
	on-site measurements	157
6.1	<i>Planning a condition survey</i>	157
6.2	<i>Visual inspection</i>	158
6.3	<i>Cracks</i>	160
6.4	<i>Delamination detection</i>	162
6.5	<i>Concrete cover</i>	163
6.6	<i>Electrochemical measurements</i>	164
	6.6.1 <i>Electrode (half-cell) potential mapping</i>	164
	6.6.2 <i>Polarisation resistance</i>	167
6.7	<i>Concrete resistivity</i>	170
6.8	<i>Other measurements</i>	172
	6.8.1 <i>Rebound hammer</i>	172
	6.8.2 <i>Ultrasonic pulse velocity</i>	173
	6.8.3 <i>Ultrasonic pulse echo</i>	174
	6.8.4 <i>Impact echo</i>	175
	6.8.5 <i>Ground penetrating radar</i>	175
6.9	<i>Carbonation depth</i>	175
6.10	<i>Concrete sampling</i>	178
	6.10.1 <i>General</i>	178
	6.10.2 <i>Wet diamond coring</i>	178
	6.10.3 <i>Drilled dust samples</i>	180
6.11	<i>Representativeness of investigations, testings, and sampling</i>	180
	<i>References</i>	181
7	Condition survey and diagnosis (B) –	
	laboratory measurements	183
7.1	<i>General</i>	183
7.2	<i>Cement (binder) content and composition</i>	185
7.3	<i>Air content</i>	186
7.4	<i>Water/cement (binder) ratio</i>	186
7.5	<i>SCM content and composition</i>	187
7.6	<i>Water absorption, sorption, and permeability</i>	188
7.7	<i>Depth of chloride penetration</i>	193
7.8	<i>Sulphate analysis</i>	195
7.9	<i>Alkali aggregate reaction</i>	196
7.10	<i>Alkali content</i>	197
7.11	<i>Delayed ettringite formation</i>	197
7.12	<i>Acid attack</i>	197
7.13	<i>Chemical attack</i>	198
7.14	<i>Microbial analysis</i>	198
7.15	<i>Physical deterioration determination</i>	198
7.16	<i>Petrographic examination</i>	198
7.17	<i>Compressive strength</i>	200

7.18	<i>Reporting</i>	200
7.18.1	<i>Background</i>	200
7.18.2	<i>Commission/scope of services</i>	202
7.18.3	<i>Technical background</i>	202
7.18.4	<i>Site investigation</i>	202
7.18.5	<i>Hypothesis</i>	202
7.18.6	<i>Laboratory testing</i>	202
7.18.7	<i>Commentary on laboratory results</i>	202
7.18.8	<i>Conclusions and recommendations</i>	202
	<i>References</i>	203
8	Repair and protection (A) – mechanical methods	205
8.1	<i>Introduction</i>	205
8.2	<i>Crack repair</i>	206
8.3	<i>Repair and protection options</i>	208
8.4	<i>Patch repair</i>	209
8.4.1	<i>Stages in the process</i>	209
8.4.2	<i>Breakout</i>	210
8.4.3	<i>Rebar coatings</i>	212
8.4.4	<i>Bonding agents</i>	215
8.4.5	<i>Patching materials</i>	215
8.4.6	<i>Equipment and workmanship</i>	218
8.5	<i>Sprayed concrete (Shotcrete/Gunite)</i>	218
8.6	<i>Recasting with new concrete</i>	219
8.7	<i>Inhibitors</i>	220
8.8	<i>Coatings and penetrants</i>	224
8.8.1	<i>Anti-carbonation coatings</i>	224
8.8.2	<i>Chloride-resistant coatings</i>	225
8.8.3	<i>Penetrants</i>	226
8.9	<i>Structural strengthening</i>	227
8.10	<i>Pile jacketing</i>	228
	<i>References</i>	231
9	Repair and protection (B) – cathodic protection	233
9.1	<i>Introduction</i>	233
9.2	<i>History of cathodic protection</i>	236
9.3	<i>Impressed current cathodic protection</i>	237
9.4	<i>Galvanic cathodic protection</i>	237
9.5	<i>The application of cathodic protection</i>	239
9.6	<i>Impressed current anodes</i>	239
9.6.1	<i>Historic</i>	239
9.6.2	<i>Soil/water anodes</i>	240
9.6.3	<i>Mesh anodes</i>	241
9.6.4	<i>Ribbon/grid anodes</i>	242
9.6.5	<i>Discrete anodes</i>	242
9.6.6	<i>Arc sprayed zinc</i>	243

9.6.7	Conductive organic coatings	243
9.6.8	Remote (soil/water) anodes	243
9.7	Galvanic anodes	246
9.7.1	Remote (soil/water) anodes	246
9.7.2	Thermally sprayed metals	247
9.7.3	Zinc mesh with fibreglass jacket	249
9.7.4	Zinc sheet anodes	249
9.8	The actions of cathodic protection	250
9.8.1	General	250
9.8.2	Thermodynamics	250
9.8.3	Kinetics	251
9.9	Criteria for cathodic protection	252
9.9.1	Background	252
9.9.2	Potential criterion	252
9.9.3	Instantaneous off measurements	254
9.9.4	300 mV shift criterion	255
9.9.5	100 mV Potential decay (polarisation) criterion	256
9.9.6	AS 2832.5 criteria	257
9.9.7	ISO 12696 criteria	258
9.9.8	Other standards	258
9.9.9	CP criteria are proven	259
9.10	Selection and design of cathodic protection systems	260
9.10.1	General considerations	260
9.10.2	General design considerations	262
9.10.3	Current density	262
9.10.4	Anode layout	263
9.10.5	Power requirements	263
	9.10.5.1 General	263
	9.10.5.2 Anode resistance	264
	9.10.5.3 Circuit resistance	264
	9.10.5.4 Cathodic polarisation (back emf)	265
	9.10.5.5 Power supply	265
9.11	Stray current and interference corrosion	265
	9.11.1 General	265
	9.11.2 Regulatory requirements	265
9.12	Commissioning	266
9.13	System documentation	267
	9.13.1 Quality and test records	267
	9.13.2 Installation and commissioning report	267
	9.13.3 Operation and maintenance manual	268
9.14	Operational	268
	9.14.1 Warranty period	268
	9.14.2 Monitoring	268
	9.14.3 System registration	268
9.15	Cathodic prevention	268
	References	271

10	Repair and protection (C) – electrochemical methods	275
10.1	<i>Galvanic electrochemical treatments</i>	275
10.1.1	<i>Background</i>	275
10.1.2	<i>Discrete zinc anodes in patch repairs</i>	275
10.1.3	<i>Distributed discrete zinc anodes</i>	279
10.1.4	<i>Performance limitations</i>	282
10.1.5	<i>Performance assessment</i>	284
10.2	<i>Hybrid electrochemical treatments</i>	287
10.2.1	<i>Background</i>	287
10.2.2	<i>First generation system</i>	288
10.2.3	<i>Second generation system</i>	290
10.2.4	<i>Performance assessment and limitations</i>	290
10.3	<i>Electrochemical chloride extraction</i>	294
10.4	<i>Electrochemical realkalisation</i>	297
10.5	<i>Repair and protection options – costs assessment approaches</i>	300
10.6	<i>Repair and protection options – technical assessment approaches</i>	302
10.6.1	<i>General</i>	302
10.6.2	<i>‘Do nothing’ option</i>	303
10.6.3	<i>Scenario analyses approach</i>	303
	<i>References</i>	308
11	Preventative measures	311
11.1	<i>Introduction</i>	311
11.2	<i>Concrete technology aspects</i>	311
11.2.1	<i>General</i>	311
11.2.2	<i>Mix design/mix selection</i>	312
11.2.3	<i>Mix selection process</i>	313
11.2.4	<i>Binder types</i>	313
11.2.5	<i>Water/cement (water/binder) ratio</i>	314
11.2.6	<i>Concrete strength</i>	315
11.3	<i>Construction considerations</i>	317
11.3.1	<i>General</i>	317
11.3.2	<i>The 5 Cs/pentagon of Cs</i>	318
11.4	<i>Coatings and penetrants</i>	322
11.4.1	<i>General</i>	322
11.4.2	<i>Organic coatings</i>	323
11.4.3	<i>Penetrants</i>	323
11.4.4	<i>Pore blocking treatments</i>	324
11.4.5	<i>Cementitious overlays</i>	326
11.4.6	<i>Sheet membranes</i>	326
11.5	<i>Coated and alternate reinforcement</i>	326
11.5.1	<i>General</i>	326
11.5.2	<i>Galvanised reinforcement</i>	327

11.5.3	<i>Epoxy coated reinforcement</i>	329
11.5.4	<i>Stainless steel reinforcement</i>	330
11.5.5	<i>Metallic clad reinforcement</i>	339
11.5.6	<i>Non-metallic reinforcement</i>	340
11.6	<i>Permanent corrosion monitoring</i>	341
	<i>References</i>	342
12	Durability planning aspects	345
12.1	<i>Significance of durability</i>	345
12.2	<i>Durability philosophy</i>	346
12.3	<i>Phases in the life of a structure</i>	346
12.4	<i>Owner requirements</i>	350
12.5	<i>Designer requirements</i>	350
12.6	<i>Contractor requirements</i>	352
12.7	<i>Operator/maintainer requirements</i>	352
12.8	<i>Limit states</i>	355
12.9	<i>Service life design</i>	357
12.10	<i>Durability assessment – buried aggressive exposure – 100-year design life</i>	359
12.11	<i>Durability assessment – marine exposure – 100-, 150-, and 200-year design lives</i>	359
	<i>References</i>	372
	<i>Index</i>	373