

## CONTENTS - ОГЛАВЛЕНИЕ

|                                                                                                                                                                                                                                                                                                        |          |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| <b>INTRODUCTION - ВСТУПЛЕНИЕ.....</b>                                                                                                                                                                                                                                                                  | <b>4</b> |
| 1. Anton <b>PANDA</b> , Patrik <b>SOROČIN</b> , Tadeusz <b>ZABOROWSKI</b><br>HISTORY AND TYPES OF NUMERICALLY CONTROLLED MACHINES                                                                                                                                                                      | 5        |
| 2. Anton <b>PANDA</b> , Patrik <b>SOROČIN</b> , Tadeusz <b>ZABOROWSKI</b><br>CONTROL SYSTEM, CS SINUMERIK                                                                                                                                                                                              | 13       |
| 3. Anton <b>PANDA</b> , Patrik <b>SOROČIN</b> , Tadeusz <b>ZABOROWSKI</b><br>FANUC AND HEIDENHAIN                                                                                                                                                                                                      | 19       |
| 4. Виктория П. <b>БЕЛОУСОВА</b> , Андрей Л. <b>БЕЛОУСОВ</b><br>ЭКОЛОГИЧЕСКАЯ СОСТАВЛЯЮЩАЯ РАСШИРЕНИЯ<br>ТЕХНОЛОГИЧЕСКОГО ПОЛЯ МЕТАЛЛОСБЕРЕГАЮЩИХ МЕТОДОВ<br>ПРОИЗВОДСТВА ПРОДУКЦИИ                                                                                                                     | 28       |
| 5. Jozef <b>MAŠČENIK</b> , Tomáš <b>CORANIČ</b> , Anton <b>PANDA</b><br>CA TECHNOLOGY AS AN EFFECTIVE TOOL IN THE DESIGN AND<br>CONTROL OF SPRINGS                                                                                                                                                     | 34       |
| 6. Tomáš <b>CORANIČ</b> , Jozef <b>MAŠČENIK</b> , Anton <b>PANDA</b><br>STRESS ANALYSIS OF THE GEAR SHAFT                                                                                                                                                                                              | 40       |
| 7. Anton <b>PANDA</b> , Konstantin <b>DYADYURA</b> , Liudmyla <b>HREBENYK</b> , Tatyana<br><b>IVAKHNIUK</b> , Inna <b>CHORNA</b> , Iveta <b>PANDOVÁ</b> , Tadeusz <b>ZABOROWSKI</b><br>RESEARCH OF ECOTOXICITY OF NEW ENGINEERING NANOMATERIALS<br>IN BIOLOGICAL TEST SYSTEMS IN VITRO WITH MICROFUNGI | 46       |
| 8. Ľuboslav <b>STRAKA</b> , Anton <b>PANDA</b> , Patrik <b>KUCHTA</b><br>PRODUCTIVITY OF THE FLAT SURFACE MACHINING PROCESS<br>WITH WIRE TOOL ELECTRODE                                                                                                                                                | 56       |
| 9. I.S. <b>NEVMERZHITSKAIA</b> , L.E. <b>SHVARTSBURG</b> , M. <b>ENEK</b><br>STUDY OF THE EFFECT OF CUTTING FLUIDS ON TRIBOECOLOGICAL<br>CHARACTERISTICS                                                                                                                                               | 67       |
| 10. Ľuboslav <b>STRAKA</b> , Anton <b>PANDA</b><br>EXTENSION OF THE COMBUSTION ENGINE LIFE BASED ON THE DIRECT<br>CONTROL OF ITS MAIN PARTS OPERATION                                                                                                                                                  | 78       |