

Contents

LIST OF SYMBOLS xix

1. Introduction 1

- Learning Objectives 2
- 1.1 Historical Perspective 2
- 1.2 Materials Science and Engineering 2
- 1.3 Why Study Materials Science and Engineering? 4
- 1.4 Classification of Materials 5
- 1.5 Advanced Materials 6
- 1.6 Materials of the Future 6
- 1.7 Modern Materials' Needs 7
- References 8

2. Atomic Structure and Interatomic Bonding 10

- Learning Objectives 11
- 2.1 Introduction 11
- ATOMIC STRUCTURE 11
- 2.2 Fundamental Concepts 11
- 2.3 Electrons in Atoms 12
- 2.4 The Periodic Table 18
- ATOMIC BONDING IN SOLIDS 19
- 2.5 Bonding Forces and Energies 19
- 2.6 Primary Interatomic Bonds 21
- 2.7 Secondary Bonding or van der Waals Bonding 25
- 2.8 Molecules 27
- Summary 28
- Important Terms and Concepts 28
- References 28
- Questions and Problems 29

3. The Structure of Crystalline Solids 31

- Learning Objectives 32
- 3.1 Introduction 32
- CRYSTAL STRUCTURES 32
- 3.2 Fundamental Concepts 32
- 3.3 Unit Cells 33
- 3.4 Metallic Crystal Structures 34
- 3.5 Density Computations 38
- 3.6 Polymorphism and Allotropy 39

3.7	Crystal Systems	39
	CRYSTALLOGRAPHIC POINTS, DIRECTIONS, AND PLANES	41
3.8	Point Coordinates	41
3.9	Crystallographic Directions	43
3.10	Crystallographic Planes	46
3.11	Linear and Planar Densities	50
3.12	Close-Packed Crystal Structures	51
	CRYSTALLINE AND NONCRYSTALLINE MATERIALS	54
3.13	Single Crystals	54
3.14	Polycrystalline Materials	54
3.15	Anisotropy	55
3.16W	X-Ray Diffraction: Determination of Crystal Structures	W-1
3.17	Noncrystalline Solids	56
	<i>Summary</i>	57
	<i>Important Terms and Concepts</i>	58
	<i>References</i>	58
	<i>Questions and Problems</i>	59

4. Imperfections in Solids 65

	Learning Objectives	66
4.1	Introduction	66
	POINT DEFECTS	66
4.2	Vacancies and Self-Interstitials	66
4.3	Impurities in Solids	68
4.4	Specification of Composition	70
	MISCELLANEOUS IMPERFECTIONS	73
4.5	Dislocations-Linear Defects	73
4.6	Interfacial Defects	77
4.7	Bulk or Volume Defects	80
4.8	Atomic Vibrations	80
	MICROSCOPIC EXAMINATION	81
4.9	General	81
4.10	Microscopic Techniques	82
4.11	Grain Size Determination	85
	<i>Summary</i>	86
	<i>Important Terms and Concepts</i>	87
	<i>References</i>	87
	<i>Questions and Problems</i>	87
	<i>Design Problems</i>	90

5. Diffusion 91

	Learning Objectives	92
5.1	Introduction	92
5.2	Diffusion Mechanisms	93
5.3	Steady-State Diffusion	95

5.4	Nonsteady-State Diffusion	97
5.5	Factors That Influence Diffusion	100
5.6	Other Diffusion Paths	105
	<i>Summary</i>	106
	<i>Important Terms and Concepts</i>	106
	<i>References</i>	106
	<i>Questions and Problems</i>	106
	<i>Design Problems</i>	109

6. Mechanical Properties of Metals 111

	Learning Objectives	112
6.1	Introduction	112
6.2	Concepts of Stress and Strain	113
	ELASTIC DEFORMATION	117
6.3	Stress-Strain Behavior	117
6.4	Anelasticity	120
6.5	Elastic Properties of Materials	121
	PLASTIC DEFORMATION	124
6.6	Tensile Properties	124
6.7	True Stress and Strain	131
6.8	Elastic Recovery After Plastic Deformation	134
6.9	Compressive, Shear, and Torsional Deformation	134
6.10	Hardness	134
	PROPERTY VARIABILITY AND DESIGN/SAFETY FACTORS	140
6.11	Variability of Material Properties	140
6.12	Design/Safety Factors	143
	CASE STUDY	144
6.13	Materials Selection for a Torsionally Stressed Shaft	145
	<i>Summary</i>	151
	<i>Important Terms and Concepts</i>	152
	<i>References</i>	152
	<i>Questions and Problems</i>	152
	<i>Design Problems</i>	159

7. Dislocations and Strengthening Mechanisms 162

	Learning Objectives	163
7.1	Introduction	163
	DISLOCATIONS AND PLASTIC DEFORMATION	163
7.2	Basic Concepts	163
7.3	Characteristics of Dislocations	166
7.4	Slip Systems	167
7.5	Slip in Single Crystals	169

- 7.6 Plastic Deformation of Polycrystalline Materials 172
-  7.7W Deformation by Twinning W-6
- MECHANISMS OF STRENGTHENING IN METALS 174**
- 7.8 Strengthening by Grain Size Reduction 174
- 7.9 Solid-Solution Strengthening 176
- 7.10 Strain Hardening 177
- RECOVERY, RECRYSTALLIZATION, AND GRAIN GROWTH 180**
- 7.11 Recovery 181
- 7.12 Recrystallization 181
- 7.13 Grain Growth 186
- Summary 187*
- Important Terms and Concepts 188*
- References 188*
- Questions and Problems 188*
- Design Problems 191*

8. Failure 192

- Learning Objectives 193
- 8.1 Introduction 193
- FRACTURE 193**
- 8.2 Fundamentals of Fracture 193
- 8.3 Ductile Fracture 194
- 8.4 Brittle Fracture 196
-  8.5W Principles of Fracture Mechanics (Detailed Version) W-8
- 8.5 Principles of Fracture Mechanics (Concise Version) 199
- 8.6 Impact Fracture Testing 207
- FATIGUE 211**
- 8.7 Cyclic Stresses 211
- 8.8 The *S-N* Curve 212
-  8.9W Crack Initiation and Propagation (Detailed Version) W-23
- 8.9 Crack Initiation and Propagation (Concise Version) 215
-  8.10W Crack Propagation Rate W-27
- 8.11 Factors That Affect Fatigue Life 217
- 8.12 Environmental Effects 220
- CASE STUDY 221**
-  8.13W Automobile Valve Spring W-32
- CREEP 221**
- 8.14 Generalized Creep Behavior 221
- 8.15 Stress and Temperature Effects 223
-  8.16W Data Extrapolation Methods W-40

- 8.17 Alloys for High-Temperature Use 224
- CASE STUDY 225**
- 8.18 Failure of an Automobile Rear Axle 225
- Summary 233*
- Important Terms and Concepts 236*
- References 236*
- Questions and Problems 237*
- Design Problems 242*

9. Phase Diagrams 246

- Learning Objectives 247
- 9.1 Introduction 247
- DEFINITIONS AND BASIC CONCEPTS 247**
- 9.2 Solubility Limit 248
- 9.3 Phases 248
- 9.4 Microstructure 249
- 9.5 Phase Equilibria 249
- EQUILIBRIUM PHASE DIAGRAMS 250**
- 9.6 Binary Isomorphous Systems 251
- 9.7 Interpretation of Phase Diagrams 253
- 9.8 Development of Microstructure in Isomorphous Alloys 257
- 9.9 Mechanical Properties of Isomorphous Alloys 260
- 9.10 Binary Eutectic Systems 261
- 9.11 Development of Microstructure in Eutectic Alloys 266
- 9.12 Equilibrium Diagrams Having Intermediate Phases or Compounds 272
- 9.13 Eutectic and Peritectic Reactions 275
- 9.14 Congruent Phase Transformations 276
- 9.15 Ceramic and Ternary Phase Diagrams 276
-  9.16W The Gibbs Phase Rule W-42
- THE IRON-CARBON SYSTEM**
- 9.17 The Iron-Iron Carbide ($\text{Fe-Fe}_3\text{C}$) Phase Diagram 277
- 9.18 Development of Microstructure in Iron-Carbon Alloys 280
- 9.19 The Influence of Other Alloying Elements 288
- Summary 289*
- Important Terms and Concepts 290*
- References 290*
- Questions and Problems 291*

10. Phase Transformations in Metals: Development of Microstructure and Alteration of Mechanical Properties 298

- Learning Objectives 299
- 10.1 Introduction 299
- PHASE TRANSFORMATIONS 299**
- 10.2 Basic Concepts 299
-  10.3W The Kinetics of Phase Transformations W-45
- 10.3 The Kinetics of Solid-State Reactions 300
- 10.4 Multiphase Transformations 302
- MICROSTRUCTURAL AND PROPERTY CHANGES IN IRON-CARBON ALLOYS 302**
- 10.5 Isothermal Transformation Diagrams 303
-  10.5W Isothermal Transformation Diagrams
-  **BAINITE (DETAILED VERSION) W-56**
-  **MARTENSITE (DETAILED VERSION) W-57**
- 10.6 Continuous Cooling Transformation Diagrams 314
- 10.7 Mechanical Behavior of Iron-Carbon Alloys 317
- 10.8 Tempered Martensite 321
- 10.9 Review of Phase Transformations for Iron-Carbon Alloys 324
- Summary 325
- Important Terms and Concepts 326
- References 326
- Questions and Problems 326
- Design Problems 330

11. Applications and Processing of Metal Alloys 332

- Learning Objectives 333
- 11.1 Introduction 333
- TYPES OF METAL ALLOYS 333**
- 11.2 Ferrous Alloys 333
- 11.3 Nonferrous Alloys 345
- FABRICATION OF METALS 353**
- 11.4 Forming Operations 354
- 11.5 Casting 355
- 11.6 Miscellaneous Techniques 357
- THERMAL PROCESSING OF METALS 358**
- 11.7 Annealing Processes 358

- 11.8 Heat Treatment of Steels 360
- 11.9 Precipitation Hardening 370
- Summary 376
- Important Terms and Concepts 377
- References 378
- Questions and Problems 378
- Design Problems 380

12. Structures and Properties of Ceramics 383

- Learning Objectives 384
- 12.1 Introduction 384
- CERAMIC STRUCTURES 384**
- 12.2 Crystal Structures 384
- 12.3 Silicate Ceramics 394
- 12.4 Carbon 399
- 12.5 Imperfections in Ceramics 403
- 12.6 Diffusion in Ionic Materials 406
- 12.7 Ceramic Phase Diagrams 406
- MECHANICAL PROPERTIES 410**
- 12.8 Brittle Fracture of Ceramics 410
- 12.9 Stress-Strain Behavior 412
- 12.10 Mechanisms of Plastic Deformation 415
- 12.11 Miscellaneous Mechanical Considerations 416
- Summary 418
- Important Terms and Concepts 419
- References 419
- Questions and Problems 420
- Design Problems 424

13. Applications and Processing of Ceramics 425

- Learning Objectives 426
- 13.1 Introduction 426
- TYPES AND APPLICATIONS OF CERAMICS 426**
- 13.2 Glasses and Glass Ceramics 426
- 13.3 Clay Products 427
- 13.4 Refractories 428
- 13.5 Abrasives 430
- 13.6 Cements 430
- 13.7 Advanced Ceramics 431
- FABRICATION AND PROCESSING OF CERAMICS 434**
- 13.8 Fabrication and Processing of Glasses 435
- 13.9 Fabrication and Processing of Clay Products 440

- 13.10 Powder Pressing 443
- 13.11 Tape Casting 446
 - Summary* 447
 - Important Terms and Concepts* 448
 - References* 448
 - Questions and Problems* 449
 - Design Problem* 450

14. Polymer Structures 451

- Learning Objectives 452
- 14.1 Introduction 452
- 14.2 Hydrocarbon Molecules 452
- 14.3 Polymer Molecules 454
- 14.4 The Chemistry of Polymer Molecules 455
- 14.5 Molecular Weight 459
- 14.6 Molecular Shape 462
- 14.7 Molecular Structure 463
- 14.8 Molecular Configurations 465
- 14.9 Thermoplastic and Thermosetting Polymers 467
- 14.10 Copolymers 468
- 14.11 Polymer Crystallinity 469
- 14.12 Polymer Crystals 471
- 14.13 Defects in Polymers 474
- 14.14 Diffusion in Polymeric Materials 474
 - Summary* 474
 - Important Terms and Concepts* 475
 - References* 476
 - Questions and Problems* 476

15. Characteristics, Applications, and Processing of Polymers 480

- Learning Objectives 481
- 15.1 Introduction 481
 - MECHANICAL BEHAVIOR OF POLYMERS 481**
 - 15.2 Stress–Strain Behavior 481
 - 15.3 Macroscopic Deformation 484
 - 15.4 Viscoelastic Deformation 484
 - 15.5 Fracture of Polymers 489
 - 15.6 Miscellaneous Mechanical Characteristics 490
 - MECHANISMS OF DEFORMATION AND FOR STRENGTHENING OF POLYMERS 492**
- 15.7 Deformation of Semicrystalline Polymers 492
- 15.8 Factors That Influence the Mechanical Properties of Semicrystalline Polymers 494

- 15.9 Deformation of Elastomers 496
 - CRYSTALLIZATION, MELTING, AND GLASS TRANSITION PHENOMENA IN POLYMERS 498**
 - 15.10 Crystallization 499
 - 15.11 Melting 500
 - 15.12 The Glass Transition 500
 - 15.13 Melting and Glass Transition Temperatures 500
 - 15.14 Factors That Influence Melting and Glass Transition Temperatures 502
 - POLYMER TYPES 503**
 - 15.15 Plastics 503
 - 15.16 Elastomers 506
 - 15.17 Fibers 507
 - 15.18 Miscellaneous Applications 508
 - 15.19 Advanced Polymeric Materials 509
 - POLYMER SYNTHESIS AND PROCESSING 513**
 - 15.20 Polymerization 513
 - 15.21 Polymer Additives 515
 - 15.22 Forming Techniques for Plastics 516
 - 15.23 Fabrication of Elastomers 518
 - 15.24 Fabrication of Fibers and Films 519
 - Summary* 519
 - Important Terms and Concepts* 521
 - References* 521
 - Questions and Problems* 521
 - Design Questions* 526

16. Composites 527

- Learning Objectives 528
- 16.1 Introduction 528
 - PARTICLE-REINFORCED COMPOSITES 530**
 - 16.2 Large-Particle Composites 530
 - 16.3 Dispersion-Strengthened Composites 534
 - FIBER-REINFORCED COMPOSITES 535**
 - 16.4 Influence of Fiber Length 535
 - 16.5 Influence of Fiber Orientation and Concentration 536
 - 16.6 The Fiber Phase 544
 - 16.7 The Matrix Phase 546
 - 16.8 Polymer-Matrix Composites 546
 - 16.9 Metal-Matrix Composites 550
 - 16.10 Ceramic-Matrix Composites 551
 - 16.11 Carbon–Carbon Composites 553
 - 16.12 Hybrid Composites 554

- 16.13 Processing of Fiber-Reinforced Composites 554

STRUCTURAL COMPOSITES 560

- 16.14 Laminar Composites 560
 16.15 Sandwich Panels 560
Summary 562
Important Terms and Concepts 563
References 563
Questions and Problems 564
Design Problems 566

17. Corrosion and Degradation of Materials 569

Learning Objectives 570

- 17.1 Introduction 570

CORROSION OF METALS 570

- 17.2 Electrochemical Considerations 571
 17.3 Corrosion Rates 578
 17.4W Prediction of Corrosion Rates W-62
 17.5W Passivity (Detailed Version) W-70
 17.5 Passivity (Concise Version) 579
 17.6 Environmental Effects 580
 17.7 Forms of Corrosion 580
 17.8 Corrosion Environments 588
 17.9 Corrosion Prevention 589
 17.10 Oxidation 591

CORROSION OF CERAMIC MATERIALS 594

DEGRADATION OF POLYMERS 594

- 17.11 Swelling and Dissolution 595
 17.12 Bond Rupture 596
 17.13 Weathering 597

CASE STUDY 598

- 17.14 Artificial Total Hip Replacement 598
Summary 604
Important Terms and Concepts 605
References 606
Questions and Problems 606
Design Problems 610

18. Electrical Properties 611

Learning Objectives 612

- 18.1 Introduction 612

ELECTRICAL CONDUCTION 612

- 18.2 Ohm's Law 612
 18.3 Electrical Conductivity 613
 18.4 Electronic and Ionic Conduction 614

- 18.5 Energy Band Structures in Solids 614

- 18.6 Conduction in Terms of Band and Atomic Bonding Models 617

- 18.7 Electron Mobility 619

- 18.8 Electrical Resistivity of Metals 620

- 18.9 Electrical Characteristics of Commercial Alloys 622

SEMICONDUCTIVITY 623

- 18.10 Intrinsic Semiconduction 623

- 18.11 Extrinsic Semiconduction 626

- 18.12 The Temperature Dependence of Carrier Concentration 629

- 18.13 Factors That Affect Carrier Mobility 631

-  18.14W The Hall Effect W-72

- 18.15 Semiconductor Devices 635

ELECTRICAL CONDUCTION IN IONIC CERAMICS AND IN POLYMERS 641

- 18.16 Conduction in Ionic Materials 642

- 18.17 Electrical Properties of Polymers 643

DIELECTRIC BEHAVIOR W-74

-  18.18W Capacitance W-74

-  18.19W Field Vectors and Polarization W-76

-  18.20W Types of Polarization W-80

-  18.21W Frequency Dependence of the Dielectric Constant W-82

-  18.22W Dielectric Strength W-84

-  18.23W Dielectric Materials W-85

OTHER ELECTRICAL CHARACTERISTICS OF MATERIALS 644

- 18.24 Ferroelectricity 644

- 18.25 Piezoelectricity 645

CASE STUDY 646

-  18.26W Materials for Integrated Circuit Packages W-86

Summary 646
Important Terms and Concepts 648
References 648

Questions and Problems 649

Design Problems 654

19. Thermal Properties 656

Learning Objectives 657

- 19.1 Introduction 657

- 19.2 Heat Capacity 657

- 19.3 Thermal Expansion 659

- 19.4 Thermal Conductivity 662
 19.5 Thermal Stresses 665

CASE STUDY 667

-  19.6W Thermal Protection System on the Space Shuttle Orbiter W-97
Summary 667
Important Terms and Concepts 669
References 669
Questions and Problems 669
Design Problems 671

20. Magnetic Properties 673

- Learning Objectives 674
 20.1 Introduction 674
 20.2 Basic Concepts 674
 20.3 Diamagnetism and Paramagnetism 678
 20.4 Ferromagnetism 680
 20.5 Antiferromagnetism and Ferrimagnetism 682
 20.6 The Influence of Temperature on Magnetic Behavior 686
 20.7 Domains and Hysteresis 687
 20.8 Soft Magnetic Materials 690
 20.9 Hard Magnetic Materials 691
 20.10 Magnetic Storage 694
 20.11 Superconductivity 697
Summary 700
Important Terms and Concepts 702
References 702
Questions and Problems 702
Design Problems 706

21. Optical Properties 707

- Learning Objectives 708
 21.1 Introduction 708
BASIC CONCEPTS 708
 21.2 Electromagnetic Radiation 708
 21.3 Light Interactions with Solids 710
 21.4 Atomic and Electronic Interactions 711
OPTICAL PROPERTIES OF METALS 712
OPTICAL PROPERTIES OF NONMETALS 713
 21.5 Refraction 713
 21.6 Reflection 714
 21.7 Absorption 715
 21.8 Transmission 718
 21.9 Color 718

- 21.10 Opacity and Translucency in Insulators 720

APPLICATIONS OF OPTICAL PHENOMENA 721

- 21.11 Luminescence 721
 21.12 Photoconductivity 721
 21.13 Lasers 722
 21.14 Optical Fibers in Communications 726
Summary 729
Important Terms and Concepts 730
References 730
Questions and Problems 731
Design Problems 732

22W. Economic, Environmental, and Societal Issues in Materials Science and Engineering W-104

LEARNING OBJECTIVES W-105

- 22.1W Introduction W-105

ECONOMIC CONSIDERATIONS W-105

- 22.2W Component Design W-106
 22.3W Materials W-106
 22.4W Manufacturing Techniques W-106

ENVIRONMENTAL AND SOCIETAL CONSIDERATIONS W-107

- 22.5W Recycling Issues in Materials Science and Engineering W-109
Summary W-112
References W-112
Problem W-113

Appendix A The International System of Units 735

Appendix B Properties of Selected Engineering Materials 737

- B.1 Density 737
 B.2 Modulus of Elasticity 740
 B.3 Poisson's Ratio 744
 B.4 Strength and Ductility 745
 B.5 Plane Strain Fracture Toughness 750
 B.6 Linear Coefficient of Thermal Expansion 751
 B.7 Thermal Conductivity 755
 B.8 Specific Heat 758
 B.9 Electrical Resistivity 760
 B.10 Metal Alloy Compositions 763

*Appendix C Costs and Relative Costs for
Selected Engineering Materials 765*

*Appendix D Mer Structures for Common
Polymers 771*

*Appendix E Glass Transition and Melting
Temperatures for Common Polymeric
Materials 775*

Glossary 776

Answers to Selected Problems 791

Index 797