

Contents	Page
European foreword.....	10
0 Introduction.....	11
0.1 Racking.....	11
0.2 Requirement for EN Standards for racking in addition to the Eurocodes.....	11
0.3 Liaison.....	11
0.4 Racking and Work Equipment regulations.....	11
0.5 Additional information specific to EN 15512.....	11
1 Scope.....	13
2 Normative references.....	13
3 Terms and definitions.....	14
4 Symbols.....	19
5 Assumptions and conventions.....	22
5.1 General.....	22
5.2 Verticality.....	22
5.3 Conventions for member axis.....	22
6 Basis of design.....	22
6.1 Requirements.....	22
6.1.1 Basic requirements.....	22
6.1.2 Design working life.....	22
6.1.3 Requirements for pallet racking.....	23
6.2 Principles of limit state design.....	23
6.2.1 General.....	23
6.2.2 Ultimate limit state.....	23
6.2.3 Serviceability limit state.....	23
6.3 Actions.....	23
6.3.1 General.....	23
6.3.2 Permanent actions.....	23
6.3.3 Variable actions.....	24
6.3.4 Accidental actions.....	31
6.4 Combination of actions.....	32
6.4.1 General.....	32
6.4.2 Ultimate limit state.....	32
6.4.3 Serviceability limit states.....	33
6.5 Partial factors.....	33
6.5.1 Load factors.....	33
6.5.2 Material factors.....	34
7 Materials.....	35
7.1 Steel.....	35
7.1.1 General.....	35
7.1.2 Material properties.....	35
7.1.3 Steels with no guaranteed mechanical properties.....	36
7.1.4 Untested steels.....	36
7.1.5 Average yield strength of sections.....	36
7.1.6 Special selection of production material.....	37
7.1.7 Fracture toughness.....	37

POLSKI KOMITET NORMALIZACYJNY 2024

7.1.8	Dimensional tolerances.....	37
7.2	Floor materials	38
7.2.1	Concrete floors.....	38
7.2.2	Bituminous floors	38
7.2.3	Other floor materials.....	38
8	Durability.....	38
9	Structural analysis	39
9.1	Structural modelling for analysis	39
9.1.1	Structural modelling for analysis and basic assumption	39
9.1.2	Joint modelling	39
9.1.3	Ground-structure interaction	42
9.1.4	Racks braced against the building structure	45
9.2	Global analysis.....	45
9.2.1	Effects of deformed geometry of the structure	45
9.2.2	Method of analysis.....	46
9.2.3	Structural stability of frames	47
9.3	Imperfections.....	53
9.3.1	General	53
9.3.2	Global imperfections	53
9.3.3	Local bracing imperfections	55
9.3.4	Member imperfections	56
10	Ultimate limit states	57
10.1	Resistance of cross-sections and members.....	57
10.1.1	General	57
10.1.2	Section properties	57
10.1.3	Compression members.....	58
10.1.4	Bending members	60
10.1.5	Tension members.....	60
10.2	Design of beams.....	62
10.2.1	General	62
10.2.2	Effects of interaction between unit load and beam.....	62
10.2.3	Correction for looseness	63
10.2.4	Plastic design resistance	63
10.2.5	Buckling length of beams in braced pallet racks	63
10.2.6	Beams subject to bending and torsion.....	64
10.2.7	Beams affected by distortion.....	65
10.3	Design of uprights.....	65
10.3.1	General	65
10.3.2	Buckling curves	65
10.3.3	Flexural buckling length	66
10.3.4	Torsional buckling length.....	68
10.4	Design of frame bracing	71
10.4.1	General	71
10.4.2	Robustness.....	71
10.4.3	Buckling length of frame bracing.....	71
10.5	Design of run spacers.....	73
11	Serviceability limit states	74
11.1	General	74
11.2	Beams.....	74
11.3	Beams in walkways or rack supported floors	74
12	Design of joints	74

12.1	General.....	74
12.2	Design of beam end connectors	74
12.2.1	Design resistance of moment and shear	74
12.2.2	Combination of moment and shear	74
12.2.3	Reversed moment	74
12.3	Design of beam connector locks	75
12.4	Design of splices	75
12.5	Design of base plates.....	75
12.5.1	General.....	75
12.5.2	Compression	76
12.5.3	Tension	77
12.6	Design of anchorages	77
12.6.1	General.....	77
12.6.2	Robustness.....	77
13	Design assisted by testing	77
13.1	General.....	77
13.2	Requirements for tests.....	78
13.2.1	Equipment	78
13.2.2	Support conditions	78
13.2.3	Application of the load	78
13.2.4	Increments of the test load	79
13.2.5	Test materials.....	79
13.2.6	Assembly of test specimens.....	79
13.2.7	Test reports.....	79
13.3	Interpretation of test results	80
13.3.1	Definition of failure load	80
13.3.2	Adjustment of test results.....	80
13.3.3	Derivation of characteristic values.....	82
13.3.4	Characteristic values for a family of tests	83
13.3.5	Interpolation between test results	84
14	Marking and labelling – Identification of performance of rack installations.....	84
Annex A (normative)	Testing.....	85
A.1	Materials tests	85
A.1.1	Tensile tests	85
A.1.1.1	General.....	85
A.1.1.2	Tensile test from beam end connector.....	85
A.1.2	Bend tests.....	85
A.2	Tests on components	86
A.2.1	Stub column compression test	86
A.2.1.1	Purpose of the test	86
A.2.1.2	Test arrangement and method.....	86
A.2.1.3	Corrections to the observations.....	87
A.2.1.4	Derivation of the results	88
A.2.2	Compression tests on uprights – Checks for the effects of distortional buckling.....	88
A.2.2.1	Purpose of the test	88

A.2.2.2 Test arrangement and method	88
A.2.2.3 Corrections to the observations	89
A.2.2.4 Derivation of the test results	89
A.2.3 Compression tests on uprights – Determination of buckling curves	90
A.2.3.1 Purpose of the test	90
A.2.3.2 Test arrangement	91
A.2.3.3 Test method	92
A.2.3.4 Corrections to the observations	92
A.2.3.5 Derivation of the column curve	93
A.2.4 Frame shear stiffness tests	94
A.2.4.1 Purpose of the tests	94
A.2.4.2 Method A, loading the frame in the longitudinal direction	94
A.2.4.2.1 Test arrangement	94
A.2.4.2.2 Test method	96
A.2.4.2.3 Corrections to the observations	96
A.2.4.2.4 Derivation of results	96
A.2.4.3 Alternative method B using a cross-aisle reversible shear load on a frame	97
A.2.4.3.1 General	97
A.2.4.3.2 Test arrangement	97
A.2.4.3.3 Test method	98
A.2.4.3.4 Corrections to the observations	99
A.2.4.3.5 Derivation of results	99
A.2.5 Bending tests on upright sections	100
A.2.5.1 Purpose of the test	100
A.2.5.2 Test arrangement	100
A.2.5.3 Test method	102
A.2.5.4 Corrections to the observations	102
A.2.5.5 Derivation of results	102
A.2.6 Bending tests on beams	102
A.2.6.1 Purpose of the test	102
A.2.6.2 Test arrangement	102
A.2.6.3 Test method	104
A.2.6.4 Corrections to the observations	104
A.2.6.5 Derivation of the results	104
A.3 Tests on connections	105
A.3.1 Bending tests on beam end connectors	105

A.3.1.1 Purpose of the test.....	105
A.3.1.2 Test arrangements.....	105
A.3.1.3 Test procedure.....	107
A.3.1.4 Corrections to the observations.....	107
A.3.1.5 Derivation of the results and procedure to define curves	108
A.3.1.5.1 Procedure 1:	108
A.3.1.5.2 Procedure 2:	108
A.3.1.5.3 General	108
A.3.1.5.4 Procedure to derive a bi-linear curve	109
A.3.1.5.5 Procedure to derive a multilinear curve.....	109
A.3.2 Looseness tests on beam end connectors.....	111
A.3.2.1 Purpose of the test.....	111
A.3.2.2 Alternative 'A' Test arrangement using a double acting jack	111
A.3.2.2.1 General	111
A.3.2.2.2 Test Method	111
A.3.2.2.3 Corrections to the observations	112
A.3.2.2.4 Derivation of results.....	112
A.3.2.3 Alternative 'B' using two cantilever beams and a central upright	112
A.3.2.3.1 Test arrangement	112
A.3.2.3.2 Test Method	114
A.3.2.3.3 Corrections to the observations	114
A.3.2.3.4 Derivation of results.....	114
A.3.3 Shear tests on beam end connectors and connector locks.....	114
A.3.3.1 Purpose of the test.....	114
A.3.3.2 Test arrangement.....	114
A.3.3.3 Test method	116
A.3.3.4 Corrections to the observations.....	116
A.3.3.5 Derivation of results	116
A.3.4 Moment-shear interaction test of beam end connectors.....	116
A.3.4.1 Purpose of the test.....	116
A.3.4.2 Test arrangement.....	116
A.3.4.3 Test procedure.....	116
A.3.4.4 Corrections to the observations.....	116
A.3.4.5 Derivation of the bending and shear resistance	116
A.3.4.6 Derivation of the moment-shear interaction curve.....	117
A.3.4.7 Generalized moment-shear relationship	117

A.3.5 Floor connections test.....	117
A.3.5.1 Purpose of the test.....	117
A.3.5.2 Reuse of concrete blocks.....	118
A.3.5.3 Alternative ‘A’ using two lengths of upright with a central concrete block.....	118
A.3.5.3.1 Test arrangement.....	118
A.3.5.3.2 Test method.....	120
A.3.5.4 Alternative ‘B’ using a single length of upright with an end concrete block.....	121
A.3.5.4.1 Test arrangement.....	121
A.3.5.4.2 Test Method.....	123
A.3.5.5 Corrections to the observations.....	123
A.3.5.6 Derivation of the Results.....	123
A.3.6 Upright splices test.....	124
A.3.6.1 Purpose of the test.....	124
A.3.6.2 Test arrangement.....	124
A.3.6.3 Test method.....	125
A.3.6.4 Corrections to observations.....	125
A.3.6.5 Derivation of results.....	125
Annex B (informative) Approximate method.....	126
B.1 General.....	126
B.2 Approximate down-aisle stability analysis – Amplified sway method.....	126
B.2.1 General.....	126
B.2.2 Amplification factor.....	128
B.2.3 Linear elastic analysis.....	128
B.2.4 Elastic critical value.....	128
B.3 Approximate down-aisle analysis of a regular storage rack.....	128
B.3.1 Approximate equation for regular construction.....	128
B.3.2 Additional bending moments due to pattern loading.....	131
B.3.3 Design Moments.....	131
B.3.4 Design loads in outer columns.....	132
B.4 Approximate cross-aisle stability analysis.....	133
B.4.1 General.....	133
B.4.2 Global buckling of upright frames.....	133
B.4.3 Shear stiffness of upright frame.....	133
B.4.4 Amplification factor β.....	134
B.5 Approximate design for symmetrically loaded beams.....	137
B.5.1 Mid-span bending moment.....	137

B.5.2	Deflection	138
B.5.3	Shear force	138
B.5.4	Beam end connector	139
B.5.5	Equivalent beam loads	139
Annex C (informative)	Correction of beam moments and deflection due to looseness.....	141
Annex D (informative)	Frame looseness.....	143
D.1	General.....	143
D.2	Frame bracing types.....	143
D.3	Looseness.....	144
Annex E (normative)	Resistance of compression member according to EN 1993-1-1 and -3.....	146
E.1	Cross-sectional verification.....	146
E.2	Design strength with respect to flexural buckling.....	146
E.2.1	General.....	146
E.2.2	Buckling curves.....	147
E.3	Design strength with respect to torsional and torsional-flexural buckling	148
E.4	Combined bending and axial loading.....	149
E.4.1	General.....	149
E.4.2	Bending and axial compression – resistance of cross-section	149
E.4.3	Bending and axial compression – buckling resistance of member	150
E.4.4	Bending and tension	153
Annex F (informative)	Guidance to the determination of the critical length for the distortional buckling test.....	154
F.1	Introduction	154
F.2	Length in relation to the end conditions in the test set-up	154
F.3	Method for the determination of the critical distortional buckling length	155
F.3.1	Step 1	155
F.3.2	Step 2	155
F.3.3	Step 3	157
F.3.4	Step 4	157
F.3.5	Step 5	157
F.3.6	Step 6	157
Annex G (informative)	Equivalent section properties.....	159
Annex H (informative)	Guidance to modelling spine bracing in braced pallet racking	162
Annex I (informative)	Cold-reduced steel.....	170
Annex J (informative)	Systems with random storage	171
Annex K (informative)	Position inaccuracies	172
Annex L (informative)	Beam stability – comprising interlocking ‘C’ sections	173

L.1	General	173
L.2	Approximate limit values	173
Annex M	(informative) Factory production control (FPC).....	175
M.1	General	175
M.2	Frequency of tests.....	175
M.3	Bending tests on beam end connectors	175
M.4	Bend tests	175
Annex N	(informative) A-deviations.....	176
N.1	A1 Dutch national legislative deviations A1.....	176
Annex O	(informative) Bituminous floors	178
Annex P	(informative) Typical loading pattern for a regular rack layout	179
Bibliography		181