

Contents

List of Figures	xi
List of Tables	xvi
Preface	xvii
Acknowledgment	xxi
Contributing Authors	xxiii
Part I INTRODUCTION	
1	
Maintenance Modeling Areas	3
<i>M. Ben-Daya and S. O. Duffuaa</i>	
1. Introduction	3
2. Maintenance Policies	4
3. Maintenance Planning and Scheduling	14
4. Spare Parts Provisioning	17
5. Integrated Models	23
6. Future Research Directions	26
Part II MAINTENANCE PLANNING & SCHEDULING	
2	
Mathematical Models in Maintenance Planning and Scheduling	39
<i>Salih O. Duffuaa</i>	
1. Introduction	39
2. Maintenance Capacity Planning	40
3. Allocation of Resources	44
4. Scheduling Preventive Maintenance	45
5. Scheduling Maintenance Jobs	46

6.	Conclusion and Further Research	52
3	Electric Generator Maintenance Scheduling	55
	<i>Ibrahim El-Amin</i>	
1.	Introduction	56
2.	Maintenance Goals and Model Formulation	58
3.	Solution Methods	69
4.	The Application of Fuzzy Systems to the GMS Problem	75
5.	The Integrated Generation & Transmission Maintenance Schedule	76
6.	Conclusions	77
4	Reliability Based Spare Parts Forecasting and Procurement Strategies	81
	<i>A. K. Sheikh, M. Younas and A. Raouf</i>	
1.	Introduction	82
2.	Scope of the Work	84
3.	Reliability Characteristics of the Unit	86
4.	Spare Parts Calculations for Failure Replacement	90
5.	Spare Part Calculations for Scheduled Replacements	96
6.	Purchasing and Maintenance Link	98
7.	Spare Part Classification	99
8.	Practical Spare Parts Management	100
9.	Extending the Ideas to Repairable Systems	106
10.	Concluding Remarks	107
5	Maintenance Service Contracts	111
	<i>D. N. P. Murthy</i>	
1.	Introduction	111
2.	Maintenance	113
3.	Warranty and Extended Warranty	115
4.	Maintenance Service Contracts	120
5.	Mathematical Modeling of Service Contracts	124
6.	Conclusions and Topics of Future Research	130
6	Simulation Metamodeling of a Maintenance Float System	133
	<i>Christian N. Madu</i>	
1.	Introduction	133
2.	Maintenance Float Systems	135
3.	The Metamodel	141
4.	Cost Optimization	146
5.	Steps for Developing a Metamodel	148
6.	Conclusion	149
Part III PREVENTIVE MAINTENANCE		
7	Basic Preventive Maintenance Policies and their Variations	155

<i>T. Dohi, N. Kaio, and S. Osaki</i>	
1. Introduction	155
2. Mathematical Preliminaries	157
3. Block Replacement	162
4. Age Replacement	168
5. Order Replacement	173
6. Conclusion	177
8	
A General Framework for Analyzing Maintenance Policies	185
<i>V. Makis, X Jiang, A.K.S. Jardine and K. Cheng</i>	
1. Introduction	186
2. Background	186
3. The Average Cost Optimal Policy for a Repair/Replacement Problem	189
4. Optimal Policy in the Discounted Cost Case	195
9	
Imperfect Preventive Maintenance Models	201
<i>Toshio Nakagawa</i>	
1. Introduction	201
2. Analysis of Policy 1	203
3. Analysis of Policy 2	206
4. Analysis of Policy 3	209
5. Conclusions	211
10	
Single Machine Inspection Problem	215
<i>Moncer Hariga Mohammad A. Al-Fawzan</i>	
1. Introduction	216
2. Notation, Assumptions, and Preliminary Results	217
3. Infinite Horizon Model	220
4. Finite Horizon Model with Continuous Inspection Times	231
5. Finite Horizon Model with Discrete Inspection Time	237
6. Random Horizon Model	239
7. Conclusions	241
11	
A General Approach for the Coordination of Maintenance Frequencies	245
<i>R. Dekker, R.E. Wildeman, J.B.G. Frenk and R. Van Egmond</i>	
1. Introduction	245
2. Problem Definition	247
3. Analysis of the Problem	250
4. Solving Problem (Q)	256
5. Numerical Results	268
6. Conclusions	272
12	
Maintenance Grouping in Production Systems	283
<i>Gerhard van Dijkhuizen</i>	
1. Introduction	283

2.	Literature Review	287
3.	A Multi-Setup Multi-Component Production System	290
4.	Modeling Framework	293
5.	A Mixed Integer Linear Programming Formulation	297
6.	An Illustrative Example	300
7.	Concluding Remarks	301

Part IV CONDITION BASED MAINTENANCE

13

On-Line Surveillance and Monitoring

Hai S. Jeong Elsayed A. Elsayed

1.	Introduction	309
2.	Reliability Prediction and The Limit Value Determination in Condition Monitoring	311
3.	Vibration Monitoring	317
4.	Sound Recognition and Acoustic Emission	325
5.	Temperature Monitoring	330
6.	Fluid Monitoring	331
7.	Corrosion Monitoring	333
8.	New Approaches in Condition Monitoring	333
9.	Conclusions	336

14

Maintenance Scheduling Using Monitored Parameter Values

Dhananjay Kumar

1.	Introduction	346
2.	Reliability Models	347
3.	Proportional Hazards Model	348
4.	Proportional Intensity Model	349
5.	Accelerated Failure Time Models	351
6.	Some Other Models	351
7.	Selection of Models	352
8.	Maintenance Scheduling under the Age Replacement Policy	353
9.	Total Time on Test (TTT)-Plotting	355
10.	Example	358
11.	Maintenance Scheduling under the Block replacement Policy	362
12.	Example	364
13.	Conclusions	370

Part V INTEGRATED MAINTENANCE, PRODUCTION AND QUALITY MODELS

15

A General EMQ Model with Machine Breakdowns

V. Makis, X. Jiang and E. Tse

1.	Introduction	378
2.	Model Description	380
3.	The Structure of the Optimal Policy	380
4.	An EMQ Model With Lost Sales	383
5.	Numerical Example	388

6.	Model With Preventive Replacement After the First Production Run	394
7.	Conclusions	395
16		
Stochastic Manufacturing Systems: Production and Maintenance Control		397
<i>E. K. Boukas Q. Zhang</i>		
1.	Introduction	397
2.	Production Control Problem	399
3.	Production and Corrective Maintenance Control	414
4.	Production and Preventive Maintenance Control	419
5.	Numerical Methods and Examples	422
6.	Conclusion	428
 Part VI MAINTENANCE & NEW TECHNOLOGIES		
17		
JIT and Maintenance		439
<i>G. Waeyenbergh, L. Pintelon, and L. Gelders</i>		
1.	Introduction	440
2.	The JIT-Philosophy	440
3.	Maintenance Meets Production	441
4.	From Preventive Maintenance to Productive Maintenance	444
5.	The TPM-Philosophy	445
6.	The Pillars of TPM	447
7.	The Need for Supporting Maintenance Concepts	450
8.	The Ideal Base to Start With TPM	455
9.	Modeling Tools for Improved Maintenance	457
10.	Illustrative case: Failure Analysis and TPM in a Brewery	465
11.	Conclusions	467
 Index		471