

Contents

Page

Foreword.....	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Operating conditions.....	10
5 Materials	10
5.1 General.....	10
5.2 Metallic materials.....	10
5.3 Non-metallic components.....	11
5.4 Lubricants, sealants, and adhesives	11
5.5 Certification	11
6 Design	12
6.1 General.....	12
6.2 Design parameters.....	13
6.3 Threads	14
6.4 Springs.....	14
6.5 Additional requirements	14
6.6 Pressure relief valve with parallel thread	15
6.7 Pressure relief valve for use with a changeover manifold	15
6.8 Pilot operated pressure relief valve	15
7 Testing of the design.....	16
7.1 General.....	16
7.2 Test requirements.....	17
7.3 Dimensional checks	19
7.4 Hydraulic proof test	19
7.5 Overtorquing test.....	19
7.6 Start to discharge pressure test.....	19
7.7 Discharge capacity test.....	20
7.8 Leak tightness tests	20
7.9 Ageing test	20
7.10 Endurance test.....	21
7.11 Stress cracking test.....	21
7.11.1 General.....	21
7.11.2 Mercurous nitrate immersion test.....	21
7.11.3 Moist ammonia air stress cracking test	21
7.12 Vacuum test.....	21
7.13 Visual inspection	21
7.14 Test records	22
8 Marking	22
8.1 Pressure relief valves	22
8.2 Thermal expansion valves	22
8.3 Pilot operated pressure relief valve	23
9 Operating instructions	23

10	Packaging.....	24
	Annex A (informative) Terms used with LPG pressure relief valves	25
	Annex B (normative) Special low temperature requirements for valves	26
	Annex C (normative) Ageing test.....	27
C.1	General	27
C.2	Ultraviolet light	27
C.3	Rain	27
	Annex D (informative) Environment checklist.....	30
	Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 97/23/EC	31
	Bibliography.....	32