

Contents

Page

European foreword.....	4
1 Scope.....	7
2 Normative references.....	7
3 Terms and definitions	7
4 Classification.....	9
4.1 General.....	9
4.2 Durability (1 – first box)	9
4.3 Mass (2 – second box)	9
4.4 Corrosion resistance (3 – third box)	9
4.5 Test sizes (4 – fourth box)	9
4.6 Example of classification for Tilt and Turn hardware	10
5 Requirements.....	10
5.1 Dangerous substances.....	10
5.2 Mechanical stability	10
5.2.1 Stability of the scissor stay	10
5.2.2 Mechanical strength of hinges.....	10
5.3 Durability.....	14
5.4 Admissible tolerances.....	15
5.4.1 Sash operation tolerance.....	15
5.4.2 Handle operation tolerance	15
5.4.3 Locking point variable tolerance.....	15
5.5 Resistance to additional loading	15
5.6 Minimum closing device resistance	15
5.7 Corrosion resistance	15
5.8 Resistance to other additional tests.....	16
6 Test equipment and preparation for the test	16
6.1 Test rig.....	16
6.2 Specimen	16
6.3 Mounting of specimen	17
6.4 Profile and material of specimen	17
6.4.1 General.....	17
6.4.2 Specimen for hardware on timber windows and door height windows.....	17
6.4.3 Specimen for hardware on PVC-U profile windows and door height windows.....	17
6.4.4 Specimen for hardware used on aluminium or steel windows and door height windows.....	18
7 Test procedures.....	18
7.1 Samples.....	18
7.2 Mechanical strength of hinges.....	18
7.3 General.....	18
7.4 Adjusting the sash-mass	19
7.5 Lubrication and adjustment of hardware	19
7.6 Durability test.....	20
7.6.1 Tilt cycles on hardware without positive control	20
7.6.2 Tilt cycles on hardware with positive control	20

7.6.3	Turn cycles	21
7.6.4	Total cycles.....	21
7.6.5	Acceptance criteria	21
7.6.6	Addition loading test — 1 000 N.....	22
7.6.7	Reveal test for hardware without turn-restrictor	22
7.6.8	Test for hardware with turn-restrictor	23
7.6.9	Rebate-hindrance test.....	24
7.7	Minimum closing device resistance test.....	25
7.8	Corrosion resistance.....	25
8	Marking	25
Annex A (informative) Typical test equipment.....		26
Annex B (informative) Flowchart of the test procedures.....		27
Annex C (informative) Windows types		28
Bibliography		30