

Contents

	page
Foreword.....	3
1 Scope	4
2 Normative references	4
3 Terms and definitions, symbols and abbreviations.....	4
4 Functional and dimensional requirements	5
4.1 General.....	5
4.2 Dimensions.....	6
4.2.1 Nominal sizes	6
4.2.2 Diameters.....	6
4.2.3 Tolerances on diameters	6
4.2.4 Straightness	6
4.2.5 Squareness of end faces	7
4.2.6 Pipe length.....	7
4.2.7 Continuity of invert.....	7
4.3 Smoothness of bore	8
4.4 Appearance	8
4.5 Joints	8
4.6 Corrosion resistance	8
4.7 Abrasion resistance	8
4.8 Jetting resistance	9
4.9 Modification.....	9
4.10 Coatings and linings	9
4.11 Long-term behaviour	9
4.12 Durability	9
4.13 Load bearing capacity.....	9
4.14 Tightness.....	9
4.15 Temperature	10
5 Test methods.....	10
5.1 General.....	10
5.2 Measurement of diameters and wall thicknesses	10
5.2.1 Internal diameter of pipe barrels	10
5.2.2 External diameter of pipe barrels.....	10
5.3 Measurement of deviation from straightness of pipe barrels.....	10
5.4 Measurement of deviation from squareness of the ends of the pipes.....	10
5.5 Continuity of invert.....	10
5.6 Water tightness tests	10
5.6.1 Test for pipes	10
5.6.2 Test for pipe joints.....	11
5.7 Air tightness tests.....	12
6 Marking	12
Annex A (informative) Examples of joints	13
Bibliography	16