

Contents

Series Preface	xiii
Preface	xv
List of Contributors	xvii
1 An Overview of Biorefinery Technology	1
<i>Mahmoud A. Sharara, Edgar C. Clausen and Danielle Julie Carrier</i>	
1.1 Introduction	1
1.2 Feedstock	2
1.3 Thermochemical Conversion of Biomass	4
1.3.1 Fast Pyrolysis and Hydrothermal Liquefaction	4
1.3.2 Gasification	6
1.4 Biochemical Conversion	10
1.4.1 Pretreatment	11
1.4.2 Enzymatic Hydrolysis	12
1.4.3 Fermentation	13
1.4.4 Pre-Pretreatment	14
1.5 Conclusion	15
Acknowledgements	15
References	16
2 Overview of the Chemistry of Primary and Secondary Plant Metabolites	19
<i>Chantal Bergeron</i>	
2.1 Introduction	19
2.2 Primary Metabolites	20
2.2.1 Saccharides (Sugars)	20
2.2.2 Lignin	22
2.2.3 Amino Acids, Peptides, and Proteins	22
2.2.4 Fatty Acids, Lipids	23
2.2.5 Organic Acids	23
2.3 Secondary Metabolites	23
2.3.1 Simple Phenols and Phenolic Acids	24

2.3.2	Polyphenols	24
2.3.3	Terpenes	31
2.3.4	Alkaloids	34
2.4	Stability of Isolated Compounds	35
2.5	Conclusion	35
	References	35
3	Separation and Purification of Phytochemicals as Co-Products in Biorefineries	37
	<i>Hua-Jiang Huang and Shri Ramaswamy</i>	
3.1	Introduction	37
3.2	Conventional Separation Approaches	39
3.2.1	Steam Distillation	39
3.2.2	Conventional Solid–Liquid Extraction	40
3.2.3	Ultrasound-Assisted Extraction	42
3.2.4	Microwave-Assisted Extraction	43
3.2.5	Pressurized Subcritical Liquid Extraction	44
3.3	Supercritical Fluid Extraction	45
3.4	Separation and Purification of Phytochemicals from Plant Extracts and Dilute Solution in Biorefineries	46
3.4.1	Liquid–Liquid Extraction	46
3.4.2	Membrane Separation	48
3.4.3	Molecular Distillation	48
3.5	Summary	49
	References	51
4	Phytochemicals from Corn: a Processing Perspective	55
	<i>Kent Rausch</i>	
4.1	Introduction: Corn Processes	55
4.1.1	Dry Milling	56
4.1.2	Wet Milling	57
4.1.3	Alternative Wet Milling Processes	57
4.1.4	Dry Grind	59
4.1.5	Alternative Dry Grind Processes	61
4.1.6	Nixtamalization	62
4.2	Phytochemicals Found in Corn	63
4.2.1	Introduction	63
4.2.2	Phytosterols	65
4.2.3	Carotenoids	67
4.2.4	Polyamine Conjugates	67
4.3	Corn Processing Effects on Phytochemical Recovery	71
4.3.1	Research with Corn Fiber Obtained from Wet Milling and Dry-Grind-Based Processes	72
4.3.2	Research on Phytochemicals and the Nixtamalization Process	82

4.4	Conclusions	86
	References	87
5	Co-Products from Cereal and Oilseed Biorefinery Systems	93
	<i>Nurhan Turgut Dunford</i>	
5.1	Introduction	93
5.2	Cereals	95
5.2.1	Wheat	95
5.2.2	Barley	100
5.2.3	Sorghum	101
5.3	Oilseed Biorefineries	102
5.3.1	Oil- and Oilseed-Based Products	104
5.3.2	Industrial Products	106
5.4	Conclusions	108
	References	109
6	Bioactive Soy Co-Products	117
	<i>Arvind Kannan, Srinivas Rayaprolu and Navam Hettiarachchy</i>	
6.1	Introduction	117
6.1.1	Industrial Agricultural Biomass	118
6.1.2	Processing of Co- and Byproducts	119
6.1.3	Value Addition and Sustainability	119
6.2	Co-Products Obtained from Industrial Biorefineries	119
6.2.1	Cereal- and Legume-Based Industrial Co-Products	119
6.2.2	Legume Co-Products – Soy	119
6.3	Technologies Used to Extract Co-Products	122
6.3.1	Extractive Distillation	122
6.3.2	Adsorption	122
6.3.3	Membrane Separation	123
6.3.4	Supercritical and Subcritical Fluid Extractions	123
6.4	Bioactivities and Nutritional Value in Biorefinery Co-Products	123
6.4.1	Anti-Disease Properties	124
6.4.2	Food Products	125
6.4.3	Alternative Medicine	126
6.5	Modern Technologies for Efficient Delivery – Nanoencapsulation	126
6.5.1	Issues – Stability, Bioavailability and Toxicity	126
6.6	Conclusion and Future Prospects	127
	References	128
7	Production of Valuable Compounds by Supercritical Technology Using Residues from Sugarcane Processing	133
	<i>Juliana M. Prado and M. Angela A. Meireles</i>	
7.1	Introduction	133
7.2	Supercritical Fluid Extraction of Filter Cake	135

7.2.1	Supercritical Fluid Extraction	135
7.2.2	Extraction of Long-Chain Fatty Alcohols from Filter Cake	135
7.3	Process Simulation for Estimating Manufacturing Cost of Extracts	138
7.3.1	Process Simulation	138
7.3.2	Manufacturing Cost	139
7.3.3	Manufacturing Cost Estimation of Sugarcane Wax	139
7.4	Hydrolysis of Bagasse with Sub/Supercritical Fluids	143
7.4.1	Biomass Conversion	143
7.4.2	Polysaccharide Hydrolysis	144
7.4.3	Hydrothermolysis	144
7.4.4	Hydrothermolysis of Sugarcane Bagasse	147
7.5	Conclusions	148
	Acknowledgements	148
	References	148
8	Potential Value-Added Co-products from Citrus Fruit Processing	153
	<i>John A. Manthey</i>	
8.1	Introduction	153
8.2	Fruit Processing and Byproduct Streams	154
8.2.1	Polysaccharide Compositions of Dried Peel Pellets and Peel Molasses	156
8.2.2	Phytochemical Compositions of Dried Peel Pellets and Peel Molasses	156
8.3	Polysaccharides as Value-Added Products	163
8.3.1	Dietary Fiber	163
8.3.2	Peel Hydrolysis and Ethanol Production	164
8.3.3	Speciality Pectins	164
8.4	Phytonutrients as Value-Added Products	165
8.4.1	Flavonoid Glycosides	165
8.4.2	Polymethoxylated Flavones (PMFs)	166
8.4.3	Hydroxycinnamates	169
8.5	Fermentation and Production of Enhanced Byproducts	170
8.6	Conclusion	171
	References	171
9	Recovery of Leaf Protein for Animal Feed and High-Value Uses	179
	<i>Bryan D. Bals, Bruce E. Dale and Venkatesh Balan</i>	
9.1	Introduction	179
9.2	Methods of Separating Protein	181
9.2.1	Mechanical Pressing	181
9.2.2	Aqueous Extraction	182
9.2.3	Leaf/Stem Separation	183
9.2.4	Post-Fermentation Recovery	184
9.3	Protein Concentration	185
9.3.1	Steam Injection	185

9.3.2 Acid Precipitation	186
9.3.3 Ultrafiltration	186
9.3.4 Spray Drying	187
9.4 Uses for Leaf Protein	187
9.4.1 Leaf Protein as Animal Feed	187
9.4.2 Leaf Protein for Human Consumption	188
9.4.3 Leaf Protein for Enzyme Production	188
9.4.4 Leaf Protein for Bio-Based Chemicals	189
9.5 Integration with Biofuel Production	189
9.5.1 Advantages of Biofuel Integration	189
9.5.2 Analysis of Integration Economics	190
9.6 Conclusions	192
References	192
10 Phytochemicals from Algae	199
<i>Liam Brennan, Anika Mostaert, Cormac Murphy and Philip Owende</i>	
10.1 Introduction	199
10.1.1 Phytochemical Recovery from Biofuel-Destined Algal Biomass	200
10.1.2 Algae Biomass Utilisation	202
10.2 Commercial Applications of Algal Phytochemicals	203
10.2.1 Proteins	205
10.2.2 Lipids (i.e. Polyunsaturated Fatty Acids)	205
10.2.3 Vitamins	208
10.2.4 Carotenoids	209
10.2.5 Phycobiliproteins	211
10.2.6 Phycocolloids	212
10.2.7 Phycosupplements	213
10.3 Production Techniques for Algal Phytochemicals	213
10.3.1 Microalgae Biomass Production	213
10.3.2 Macroalgae Biomass Production	216
10.3.3 Phytochemical-Directed Algae Production Techniques	218
10.3.4 Biorefinery Concept	219
10.4 Extraction Techniques for Algal Phytochemicals	220
10.4.1 Pre-Treatment Processes	220
10.4.2 Solvent Extraction	221
10.4.3 Supercritical Fluid Extraction	221
10.4.4 Expanded Bed Adsorption Chromatography	221
10.4.5 Pressurised Liquid Extraction	222
10.4.6 Unit Process in Commercial Phytochemical Extraction	222
10.5 Metabolic Engineering for Synthesis of Algae-Derived Compounds	224
10.5.1 Manipulation of Culture Conditions	224
10.5.2 Nuclear and Chloroplast Transformation	225
10.5.3 Expression of Recombinant Proteins	226
10.5.4 Augmented Fatty Acid Biosynthesis	226

10.5.5	Trophic Conversion of Microalgae	227
10.5.6	Re-Engineering Light-Harvesting Antenna Complexes	227
10.6	Phytochemical Market Evolution	228
10.7	Conclusions	228
	Acknowledgement	230
	References	230
11	New Bioactive Natural Products from Canadian Boreal Forest	241
	<i>François Simard, André Pichette and Jean Legault</i>	
11.1	Introduction	241
11.2	Identification of New Bioactive Natural Products from Canadian Boreal Forest	243
11.2.1	Selection of Plant Species and Bio Guided Isolation Process	243
11.2.2	Diarylheptanoids from the Inner Bark <i>Betula Papyrifera</i>	244
11.2.3	Labdane Diterpenes from Larix Laricina	245
11.2.4	Phenolic Compounds from <i>Populus Tremuloides</i> Buds	246
11.2.5	Sesquiterpenes from <i>Abies Balsamea</i>	248
11.3	Chemical Modification of Bioactive Natural Products from the Canadian Boreal Forest	250
11.3.1	Glycosidation of Triterpenoids from Outer Bark of <i>B. papyrifera</i>	251
11.4	Conclusion	253
	References	254
12	Pressurized Fluid Extraction and Analysis of Bioactive Compounds in Birch Bark	259
	<i>Michelle Co and Charlotta Turner</i>	
12.1	Introduction	259
12.2	Qualitative Analysis of Birch Bark	261
12.2.1	Antioxidant Assays	261
12.2.2	Antimicrobial Activity	265
12.2.3	Antitumour Activity	265
12.3	Quantitative Analysis of Bioactive Compounds in Birch	267
12.3.1	Terpenoids	267
12.3.2	Carbohydrates	268
12.3.3	Flavonoids	270
12.4	High-Performance Liquid Chromatography with Diode Array, Electrochemical and Mass Spectrometric Detection of Antioxidants	270
12.5	Extraction of Bioactive Compounds	272
12.5.1	Conventional Solid Liquid Extraction (SLE)	272
12.5.2	Supercritical Fluid Extraction (SFE)	273
12.5.3	Pressurized Fluid Extraction (PFE)	273
12.6	Discussion and Future Perspectives	278
	Acknowledgements	279
	References	279

13	Adding Value to the Integrated Forest Biorefinery with Co-Products from Hemicellulose-Rich Pre-Pulping Extract	287
	<i>Abigail S. Engelberth and G. Peter van Walsum</i>	
13.1	Introduction	287
13.1.1	Why Hemicellulose	288
13.1.2	Increased Revenue	289
13.1.3	Hemicellulose Possibilities	289
13.2	Hemicellulose Recovery	289
13.2.1	Integration of Hemicellulose Extraction with the Current Pulping Process	289
13.2.2	Applications of Hot-Water Extraction	294
13.3	Hemicellulose Conversion	295
13.3.1	Hydrolysis of Hemicellulose Oligomers	295
13.3.2	Fermentation to Alcohols	295
13.3.3	Conversion of Extracts to Triacylglycerides (TAGs)	298
13.3.4	Hemicellulose Upgrading Via the Carboxylate Platform	299
13.3.5	Conversion to Tridecane	303
13.3.6	Fermentation to Commodity Chemicals	304
13.4	Process Economics	305
13.4.1	Integrating Extraction into an Existing Mill	305
13.4.2	Energy Cost for Extraction	305
13.5	Conclusion	306
	References	306
14	Pyrolysis Bio-Oils from Temperate Forests: Fuels, Phytochemicals and Bioproducts	311
	<i>Mamdouh Abou-Zaid and Ian M. Scott</i>	
14.1	Introduction	311
14.2	Overview of Forest Feedstock	312
14.2.1	Residues	312
14.2.2	Phytochemistry and Distribution of Feedstock	313
14.2.3	Bioactivities and Applications in Forestry	313
14.3	Pyrolysis Technology	317
14.4	Prospects for Fuel Production	317
14.5	Chemicals in the Bio-Oil	318
14.6	Valuable Chemical Recovery Process	320
14.6.1	Sugars	320
14.6.2	Phenols	321
14.7	Selected Phytochemicals from Pyrolysis Bio-Oils	321
14.8	Other Products	322
14.9	Future Prospects	323
	References	323

15	Char from Sugarcane Bagasse	327
<i>K. Thomas Klasson</i>		
15.1	Introduction	327
15.2	Sugarcane Bagasse Availability	330
15.3	Thermal Processing in an Inert Atmosphere (Pyrolysis)	331
15.4	Technology for Converting Char to Activated Char	332
15.5	Char and Activated-Char Characterization and Implications for Use	333
15.6	Uses of Bagasse Char and Activated Char	343
15.6.1	Fuel	343
15.6.2	Soil Conditioning and Carbon Sequestration	343
15.6.3	Environmental and Industrial Applications	343
15.7	Conclusions	345
	References	345
	Index	351