

Table of contents

PART I CHARACTERIZATION OF THE SILICA SURFACE

CHAPTER 1	SILICA: PREPARATION AND PROPERTIES	3
1.	Introduction: natural and synthetic silica	3
2.	Preparation of amorphous silica	4
2.1	Silica sols and gels	4
2.2	Pyrogenic silicas	7
2.3	Precipitated silicas	8
2.4	Comparative properties of silicas	9
3.	The effect of particle packing on the surface area	13
4.	The sol - gel process	15
4.1	Hydrolysis	16
4.2	Condensation	19
4.3	Gelation	22
4.4	Aging	24
4.5	Drying	24
4.6	Stabilization, consolidation	25
4.7	Advantages and applications	27
5.	Applications of pure silicas and powders	27
5.1	Porosity	27
5.2	Active surface	28
5.3	Hardness	28
5.4	Particle size	28
	References	28
CHAPTER 2	PHYSICAL CHARACTERIZATION OF THE SILICA SURFACE	31
1.	The isotherm	32
2.	Determination of the specific surface area	34
3.	Pore size characterization	37
3.1	Average pore diameter	37
3.2	Pore size distributions	38
3.2.1	Mesoporous silicas	38
3.2.2	Microporous silicas	41
3.2.3	Macroporous silicas	53
3.3	Modelling theories	55
	References	55

CHAPTER 3	THE SURFACE CHEMISTRY OF SILICA	59
1. Surface species		59
2. The hydroxylated surface		62
3. Dehydroxylation and rehydroxylation		62
3.1 Dehydration and dehydroxylation		62
3.2 Rehydration and rehydroxylation		64
4. Infrared study of the silica surface		65
5. Deuteration		68
5.1 Deuteration of hydroxylated silica		68
5.2 Deuteration of partially dehydroxylated silica		71
References		74
CHAPTER 4	QUANTIFICATION OF THE SILANOL NUMBER	79
1. Introduction		79
2. The silanol number - a physicochemical constant		81
3. Hexamethyldisilazane as a silanol titrator		83
4. Conclusion		88
References		89
CHAPTER 5	THE DISTRIBUTION OF THE SILANOL TYPES AND THEIR DESORPTION ENERGIES	93
1. The infrared models		94
2. The NMR models		104
3. TPD - models		109
4. Zhuravlev's model		118
5. Comparison and conclusion		122
References		125
CHAPTER 6	THE EFFECT OF SURFACE MORPHOLOGY ON THE DEHYDROXYLATION BEHAVIOUR	127
References		131
CHAPTER 7	RELATED MATERIALS: SILICATES	133
1. Simple orthosilicates		133
2. Other discrete, noncyclic silicate anions		133
3. Cyclic silicate anions		134
4. Infinite chain anions		134
5. Infinite sheet anions		135
6. Minerals		135
6.1 Clays		136
6.2 Zeolites		137
References		145

PART II CHEMICAL MODIFICATION OF THE SILICA SURFACE

CHAPTER 8	CHEMICAL MODIFICATION OF SILICA: APPLICATIONS AND PROCEDURES	149
1. Applications of modified silica gel		149
1.1 Introduction		149
1.2 Analytical		151
1.2.1 High Performance Liquid Chromatography (HPLC)		154
1.2.2 Ion Exchange Chromatography		158
1.2.3 Size Exclusion Chromatography		158
1.2.4 Gas Chromatography		159
1.2.5 Preconcentration of trace metals		159
1.3 Chemical		160
1.3.1 Heterogeneous catalysis		160
1.3.2 Phase transfer catalysis		162
1.4 Biochemical		163
1.4.1 Immobilization of enzymes		163
1.4.2 Affinity Chromatography (AC)		165
1.5 Industrial		167
1.5.1 Composites		168
1.5.2 S-emission monitoring		171
1.5.3 Modification of thin SiO ₂ layers		171
2. Modification procedures		172
2.1 Introduction		172
2.2 Sol - gel		173
2.3 Aqueous solvent		175
2.4 Organic solvent		177
2.5 Self - assembled monolayers		180
2.6 Hydride intermediate		183
2.7 Vapour - phase reactions		185
References		187
CHAPTER 9	MODIFICATION WITH SILICON COMPOUNDS: MECHANISTIC STUDIES	193
1. Modification with aminosilanes		194
1.1 Modification of silica gel with aminosilanes from aqueous solution		196
1.1.1 The APTS structure in aqueous solution		196
1.1.2 Modification from aqueous solvent		198
1.2 The influence of water in the reaction of silica with APTS		200
1.2.1 Reaction on hydrated silica gel		200
1.2.2 Water in the solvent - silica system		205
1.2.3 Air humidity in the curing stage		206
1.2.4 Conclusion		209

1.3 Modelling of the interactions in the loading step	209
1.3.1 Adsorption kinetics and isotherms	210
1.3.2 Limitations by substrate structure	219
1.3.3 Conclusion	225
1.4 Characterization of the aminosilane modified silica	225
1.4.1 Chemical condensation of aminosilanes with the silica surface	226
1.4.2 Limitations by substrate structure	233
1.4.3 Conclusion	239
1.5 Interactions at the amine side	240
1.5.1 Stability and surface interaction	240
1.5.2 Coordination of the amine group	243
1.5.3 Conclusion	244
1.6 The role of silanols in the modification of silica with aminosilanes	255
1.6.1 The role of surface silanols	256
1.6.2 The role of silane silanols	262
1.6.3 Conclusion	265
2. Modification with chlorosilanes	266
2.1 Vapour - phase reactions with (methyl) chlorosilanes	266
2.1.1 A review	266
2.1.2 Effectiveness, surface coverage and stoichiometry	270
2.2 Liquid - phase reactions with alkylchlorosilanes ($C_8 - C_{18}$)	282
3. Modification with other silicon compounds	288
3.1 Halogenosilanes ($R_{4-n}SiBr_n$, $R_{4-n}SiI_n$)	288
3.2 Alkoxysilanes ($R_{4-n}Si(OR)_n$)	289
3.3 Alkylsiloxanes	290
References	292
 CHAPTER 10	
MODIFICATION WITH BORON COMPOUNDS	299
1. Introduction	299
2. Modification with boronhalides	300
2.1 Reaction mechanism	300
2.2 Influencing factors	304
2.2.1 The effect of the pretreatment temperature	304
2.2.2 The effect of the reaction temperature	311
2.2.3 The effect of the degassing temperature	312
2.2.4 The effect of the transition state	313
2.2.4 The effect of the reaction time	315
2.3 Stability of the modified surface	315
3. Modification of the silica surface with diborane	319
3.1 Introduction	319
3.2 Reaction mechanism	320
3.2.1 Reaction with hydroxyls	320
3.2.2 Reaction with siloxanes	331
3.3 Hydroxyl specificity	335
3.4 Kinetic study of the boronation reaction	339

3.5 Influence of the boronation reaction on porosity of the silica	347
References	353

CHAPTER 11 MODIFICATION WITH OTHER COMPOUNDS 357

1. Modification with Ti - compounds	357
1.1 Reaction mechanisms	357
1.2 Analysis techniques	361
1.3 Applications	363
2. Modification with Al - compounds	364
2.1 Reaction mechanisms	364
2.2 Analysis techniques	368
2.3 Applications	368
2.3.1 Model systems for cracking catalysts	368
2.3.2 Ziegler - Natta catalysts	369
3. Modification with P - compounds	370
3.1 Reaction mechanisms	370
3.2 Analysis techniques	374
3.3 Applications	375
4. Modification with transition metal compounds	375
References	378

CHAPTER 12 AMMONIATION OF MODIFIED SILICA: INTRODUCTION OF FUNCTIONAL GROUPS 383

1. Introduction	383
2. Ammoniation of the unmodified silica	384
2.1 At room temperature	384
2.2 At moderate temperatures	386
2.3 At high temperatures	388
2.4 At very high temperatures	389
2.5 Summary	389
3. Ammoniation of halogenated silica	390
4. Ammoniation of chlorosilylated silica	393
4.1 Room temperature ammoniation	393
4.2 Ammoniation at higher temperatures	396
4.2.1 Silazane functions	399
4.2.2 Nitride functions	401
4.3 Diagnostic value of the Si - H vibration	404
4.3.1 Quantitative determination of the surface species, using PLS	405
4.3.2 Mechanistic study of the perturbation of the silane band	413
4.3.3 Conclusion	417
5. Ammoniation of silica, activated with boron compounds	418
5.1 The boron - nitrogen chemistry	418
5.2 Ammoniation of boronated silica	422
5.3 Ammoniation of silica, activated with BCl_3	425

PART III CHEMICAL SURFACE COATING

CHAPTER 13	COATING TECHNIQUES	437
1. Chemical Vapour Deposition (CVD)		437
1.1 Conventional Chemical Vapour Deposition		438
1.2 Metal - organic CVD (MOCVD)		440
1.3 Plasma - Enhanced CVD (PECVD)		441
1.4 Laser CVD (LCVD)		442
1.5 Fluidized CVD (FBCVD)		443
1.6 Chemical Vapour Infiltration (CVI)		445
1.7 Materials and applications		445
2. Physical Vapour Deposition (PVD)		449
2.1 Thermal Physical Vapour Deposition (PVD)		450
2.2 Sputtering		451
2.3 Ion plating		452
3. Atomic Layer Epitaxy		453
4. Molecular Layering		455
5. Chemical Surface Coating		458
References		458
 CHAPTER 14	 CHEMICAL SURFACE COATING	 461
1. Principles of Chemical Surface Coating		461
2. Gas-phase modification		463
2.1 Creation of the precursor		464
2.1.1 Cycle 1		464
2.1.2 Cycles 2 - 4		465
2.1.3 Further optimization of the CSC precursor		469
2.2 Thermal conversion of the precursor		471
2.2.1 Quantitative determination of the surface species		471
2.2.2 Conversion of silanes, some reflections		474
2.2.3 Conclusion		475
3. Liquid phase CSC		476
3.1 The synthesis of silicon carbides		476
3.2 Silicon (oxy)carbide coatings by Chemical Surface Coating		478
3.3 Conclusion		485
References		485

APPENDICES	SURFACE ANALYSIS TECHNIQUES	
APPENDIX A	FTIR-PAS	
	Fourier Transform Infrared Spectroscopy with Photoacoustic detection	489
	1. Introduction	489
	2. Fourier Transform Infrared Spectroscopy	491
	2.1 Principles	491
	2.2 The interferogram	492
	2.3 Apodization and phase correction	495
	3. Photoacoustic spectroscopy	496
	3.1 Principles	496
	Bibliography	499
APPENDIX B	XPS	
	X-Ray Photoelectron Spectroscopy	501
	1. Principles	501
	2. Instrumentation	503
	Bibliography	504
APPENDIX C	²⁹Si CP MAS NMR	
	Cross Polarization Magic Angle Nuclear Magnetic Resonance	505
	1. Principles	505
	2. Magic Angle Spinning	507
	3. Cross Polarization	509
	Bibliography	510
APPENDIX D	SURFACE SCIENCE TECHNIQUES	511
AUTHOR INDEX		529
SUBJECT INDEX		543