
Contents

PART I ***Particle Characterization and Measurement***

Chapter 1.1	Particle Size	3
1.1.1	Definition of Particle Diameter	3
1.1.2	Particle Size Distribution	3
1.1.3	Average Particle Size	6
Chapter 1.2	Size Measurement	13
1.2.1	Introduction	13
1.2.2	The Approach	14
1.2.3	Particle Size Analysis Methods and Instrumentation	15
Chapter 1.3	Particle Shape Characterization	33
1.3.1	Introduction	33
1.3.2	Representative Size	34
1.3.3	Geometrical Shape Descriptors	35
1.3.4	Dynamic Equivalent Shape	45
1.3.5	Concluding Remarks	47
Chapter 1.4	Particle Density	49
1.4.1	Definitions	49
1.4.2	Measurement Method for Particle Density	50
Chapter 1.5	Hardness, Stiffness and Toughness of Particles	53
1.5.1	Indentation Hardness	53
1.5.2	Measurement of Hardness	56
1.5.3	Measurement of Stiffness	59
1.5.4	Measurement of Toughness	60
Chapter 1.6	Surface Properties and Analysis	67
1.6.1	Surface Structures and Properties	67
1.6.2	Surface Characterization	76
1.6.3	Atomic Force Microscopy	93

PART II ***Fundamental Properties of Particles***

Chapter 2.1	Diffusion of Particles	103
2.1.1	Thermal Diffusion	103
2.1.2	Turbulent Diffusion	109
Chapter 2.2	Optical Properties	115
2.2.1	Definitions	115
2.2.2	Light Scattering	116
2.2.3	Light Extinction	119
2.2.4	Dynamic Light Scattering	122
2.2.5	Photophoresis	123
Chapter 2.3	Particle Motion in Fluid	125
2.3.1	Introduction	125
2.3.2	Motion of a Single Particle	125
2.3.3	Particle Motion in Shear Fields	130
Chapter 2.4	Particle Sedimentation	133
2.4.1	Introduction	133
2.4.2	Terminal Settling Velocity	133
2.4.3	Settling of Two Spherical Particles	138
2.4.4	Rate of Sedimentation in Concentrated Suspension	139
Chapter 2.5	Particle Electrification and Electrophoresis	143
2.5.1	In Gaseous State	143
2.5.2	In Liquid State	147
Chapter 2.6	Adhesive Force of a Single Particle	157
2.6.1	Van der Waals Force	157
2.6.2	In Gaseous State	159
2.6.3	In Liquid State	162
2.6.4	Measurement of Adhesive Force	163
Chapter 2.7	Particle Deposition and Reentrainment	171
2.7.1	Particle Deposition	171
2.7.2	Particle Reentrainment	174
Chapter 2.8	Agglomeration (Coagulation)	183
2.8.1	In Gaseous State	183
2.8.2	In Liquid State	190

Chapter 2.9	Viscosity of Slurry	199
2.9.1	Introduction	199
2.9.2	Basic Flow Characteristics	199
2.9.3	Time-Dependent Flow Characteristics	200
2.9.4	Viscosity Equations for Suspensions of Spherical Particles of Narrow Particle Size Distribution	200
2.9.5	Effect of Particle Size Distribution on Slurry Viscosity	202
2.9.6	Measurement of Slurry Viscosity by a Capillary Viscometer	202
2.9.7	Measurement of Slurry Viscosity by a Rotating Viscometer	203
Chapter 2.10	Particle Impact Breakage	205
2.10.1	Impact Force	205
2.10.2	Mode of Breakage	206
2.10.3	Analysis of Breakage for the Semibrittle Failure Mode	208
2.10.4	Analysis of Breakage of Agglomerates	210
Chapter 2.11	Sintering	213
2.11.1	Mechanisms of Solid-Phase Sintering	213
2.11.2	Modeling of Sintering of Agglomerates	214
2.11.3	Sintering Process of Packed Powder	216
Chapter 2.12	Ignition and Combustion Reaction	219
2.12.1	Combustion Profile	219
2.12.2	Devolatilization and Ignition	219
2.12.3	Gaseous Combustion	221
2.12.4	Solid Combustion	222
Chapter 2.13	Solubility and Dissolution Rate	225
2.13.1	Solubility of Fine Particles	225
2.13.2	Factors to Increase Solubility	225
2.13.3	Theories of Dissolution	226
2.13.4	Measurement of Dissolution Rate	230
2.13.5	Methods to Increase the Dissolution Rate	230
Chapter 2.14	Mechanochemistry	239
2.14.1	Terminology and Concept	239
2.14.2	Phenomenology of Mechanochemistry	239
2.14.3	Theoretical Background	240
2.14.4	Structural Change of Solids under Mechanical Stress	240
2.14.5	Mechanochemical Solid-State Reaction and Mechanical Alloying	242

2.14.6	Soft Mechanochemical Processes and Their Application	242
2.14.7	Recent Developments and Future Outlook	244

PART III ***Fundamental Properties of Powder Beds***

Chapter 3.1	Adsorption Characteristics	249
3.1.1	Introduction	249
3.1.2	Adsorption Measurement	249
3.1.3	Theory of Adsorption Isotherms	250
3.1.4	Adsorption Velocity	255
3.1.5	Adsorbed State of Adsorbate	256
3.1.6	Estimation of Surface Properties by Adsorption Method	259
Chapter 3.2	Moisture Content	265
3.2.1	Bound Water and Free Water	265
3.2.2	Methods for Determining Moisture Content in a Particulate System	267
Chapter 3.3	Electrical Properties	269
3.3.1	In Gaseous State	269
3.3.2	In Nonaqueous Solution	275
Chapter 3.4	Magnetic Properties	283
3.4.1	Magnetic Force on a Particle	283
3.4.2	Ferromagnetic Properties of Small Particles	286
3.4.3	Magnetism of Various Materials	288
Chapter 3.5	Packing Properties	293
3.5.1	Packing of Equal Spheres	293
3.5.2	Packing of Multisized Particles	299
Chapter 3.6	Capillarity of Porous Media	309
3.6.1	Common Phenomenon: Young-Laplace Effect	309
3.6.2	Nitrogen Adsorption Method	310
3.6.3	Mercury Intrusion Method (Mercury Porosimetry)	313
3.6.4	Other Techniques of Interest	314

Chapter 3.7	Permeation (Flow through Porous Medium)	317
3.7.1	Resistance to Flow through a Porous Medium	317
3.7.2	Pressure Drop across a Fibrous Mat	321
Chapter 3.8	Specific Surface Area	325
3.8.1	Definition of Specific Surface Area	325
3.8.2	Adsorption Method	326
3.8.3	Heat of Immersion	330
3.8.4	Permeametry	332
Chapter 3.9	Mechanical Properties of a Powder Bed	335
3.9.1	Shearing Strength of a Powder Bed	335
3.9.2	Adhesion of a Powder Bed	338
3.9.3	Yielding Characteristics of a Powder Bed	341
Chapter 3.10	Fluidity of Powder	349
3.10.1	Definition of Fluidity	349
3.10.2	Measurement of Fluidity	349
3.10.3	Factors Affecting Fluidity	357
3.10.4	Improvement of Fluidity	357
Chapter 3.11	Blockage of Storage Vessels	361
3.11.1	Phenomena and Factors	361
3.11.2	Mechanisms and Flow Criteria	361
3.11.3	Methods of Preventing Blockage	368
Chapter 3.12	Segregation of Particles	371
3.12.1	Definition and Importance	371
3.12.2	Related Operations	371
3.12.3	Fundamental Mechanisms	372
3.12.4	Patterns and Degrees	376
3.12.5	Minimizing Methods	380
Chapter 3.13	Vibrational and Acoustic Characteristics	383
3.13.1	Behavior of a Particle on a Vibrating Plate	383
3.13.2	Behavior of a Vibrating Particle Bed	385
3.13.3	Generating Mechanism of Impact Sound between Two Particles	386
3.13.4	Frictional Sound from a Granular Bed	390
3.13.5	Vibration of a Small Particle in a Sound Wave	394
3.13.6	Attenuation of Sound in a Suspension of Particles	396

PART IV **Particle Generation and Fundamentals**

Chapter 4.1	Aerosol Particle Generation	401
4.1.1	Condensation Methods	401
4.1.2	Liquid Atomization	404
4.1.3	Powder Dispersion	407
4.1.4	Generation of Monodisperse Particles	408
Chapter 4.2	Generation of Particles by Reaction	413
4.2.1	Gas-Phase Techniques	413
4.2.2	Liquid-Phase Techniques	418
Chapter 4.3	Crystallization	425
4.3.1	Crystallization Phenomena and Kinetics	425
4.3.2	Operation and Design of Crystallizers	428
Chapter 4.4	Design and Formation of Composite Particles	435
4.4.1	Composite Particle Formation in the Fluid Bed Process	436
4.4.2	Particle Design in the Emulsifying Process	443
4.4.3	Summary	445
Chapter 4.5	Dispersion of Particles	449
4.5.1	Particle Dispersion in Gaseous State	449
4.5.2	Particle Dispersion in Liquid State	456
Chapter 4.6	Electrical Charge Control	465
4.6.1	In Gaseous State	465
4.6.2	Charge Control by Contact Electrification in Gaseous State	473
4.6.3	In Liquid State	474
Chapter 4.7	Surface Modification	485
4.7.1	Purpose of Surface Modification	485
4.7.2	Methods of Surface Modification	485
4.7.3	Conventional Treatments with Surfactants, Coupling Agents, and Simple Heating	486
4.7.4	Microencapsulation and Nanocoating	486
4.7.5	Polymerization and Precipitation <i>In Situ</i>	488
4.7.6	Mechanical Routes and Apparatus	488
4.7.7	Characterization of Coated Particles	488
4.7.8	Remarks and Recent Developments	490
Chapter 4.8	Standard Powders and Particles	493

PART V ***Powder Handling and Operations***

Chapter 5.1	Crushing and Grinding	503
5.1.1	Introduction	503
5.1.2	Comminution Energy	503
5.1.3	Crushing of Single Particles	504
5.1.4	Kinetics of Comminution	512
5.1.5	Grinding Operations	515
5.1.6	Crushing and Grinding Equipment	517
Chapter 5.2	Classification	527
5.2.1	Basis of Classification	527
5.2.2	Dry Classification	530
5.2.3	Wet Classification	532
5.2.4	Screening	546
Chapter 5.3	Storage (Silo)	551
5.3.1	General Characteristics of Silos	551
5.3.2	Classification of Silos	551
5.3.3	Planning Silos	552
5.3.4	Design Load	554
5.3.5	Load due to Bulk Materials	554
5.3.6	Calculation of Static Powder Pressure	556
5.3.7	Design Pressures	559
Chapter 5.4	Feeding	561
5.4.1	Introduction	561
5.4.2	Various Feeders	562
Chapter 5.5	Transportation	567
5.5.1	Transportation in the Gaseous State	567
5.5.2	Transportation in the Liquid State	573
Chapter 5.6	Mixing	577
5.6.1	Introduction	577
5.6.2	Powder Mixers	577
5.6.3	Mixing Mechanisms	581
5.6.4	Power Requirement for Mixing	584
5.6.5	Selection of Mixers	587
Chapter 5.7	Slurry Conditioning	591
5.7.1	Slurry Characterization	591
5.7.2	Slurry Preparation	594

Chapter 5.8	Granulation	599
5.8.1	Granulation Mechanisms	599
5.8.2	Granulators	607
Chapter 5.9	Kneading and Plastic Forming	615
5.9.1	Kneading	615
5.9.2	Plastic Forming	618
Chapter 5.10	Drying	621
5.10.1	Drying Characteristics of Wet Particulate and Powdered Materials	621
5.10.2	Dryer Selection and Design	623
Chapter 5.11	Combustion	629
5.11.1	Introduction	629
5.11.2	Control of the Combustion Process	629
5.11.3	Combustion Burner	629
5.11.4	Furnace and Kiln	633
Chapter 5.12	Dust Collection	637
5.12.1	Flow-Through-Type Dust Collectors	637
5.12.2	Obstacle-Type Dust Collectors	644
5.12.3	Barrier-Type Dust Collectors	649
5.12.4	Miscellaneous	651
Chapter 5.13	Electrostatic Separation	653
5.13.1	Separation Mechanism	653
5.13.2	Separation Machines	656
Chapter 5.14	Magnetic Separation	661
5.14.1	Classification of Magnetic Separators	661
5.14.2	Static Magnetic Field Separators	663
5.14.3	Magnetohydrostatic Separation	668
5.14.4	Electromagnetic-Induction-Type Separation	670
Chapter 5.15	Gravity Thickening	673
5.15.1	Pretreatment	673
5.15.2	Ideal Settling Basin	673
5.15.3	Settling Curve	675
5.15.4	Kynch Theory	676
5.15.5	Design of a Continuous Thickener	678

Chapter 5.16	Filtration	683
5.16.1	Basis of Cake Filtration Theory	684
5.16.2	Constant-Pressure and Constant-Rate Filtration	688
5.16.3	Internal Structure of Filter Cake	690
5.16.4	Non-Newtonian Filtration	692
5.16.5	Filtration Equipment	693
Chapter 5.17	Expression	697
5.17.1	Basis of Expression	697
5.17.2	Modified Terzaghi Model	697
5.17.3	Secondary Consolidation	701
5.17.4	Simplified Analysis	703
5.17.5	Expression Equipment	703
Chapter 5.18	Flotation	705
5.18.1	Principles of Flotation	705
5.18.2	Classification of Minerals according to Their Flotation Behavior	707
5.18.3	Flotation Reagents	708
5.18.4	Flotation Machines	710
5.18.5	Differential Flotation	714
5.18.6	Plant Practice of Differential Flotation	714
Chapter 5.19	Electrostatic Powder Coating	717
5.19.1	Coating Machines	717
5.19.2	Powder Feeding Machine	719
5.19.3	Powder Coating Booth	720
5.19.4	Numerical Simulation for Electrostatic Powder Coating	721
Chapter 5.20	Multipurpose Equipment	725
5.20.1	Fluidized Beds	725
5.20.2	Moving Beds	727
5.20.3	Rotary Kiln	731
Chapter 5.21	Simulation	737
5.21.1	Computer Simulation of Powder Flows	737
5.21.2	Breakage of Aggregates	748
5.21.3	Particle Motion in Fluids	754
5.21.4	Particle Methods in Powder Beds	756
5.21.5	Transport Properties	760
5.21.6	Electrical Properties of Powder Beds	764

PART VI **Process Instrumentation**

Chapter 6.1	Powder Sampling	771
6.1.1	Sampling Equipment	771
6.1.2	Analysis of Sampling	774
Chapter 6.2	Particle Sampling in Gas Flow	779
6.2.1	Anisokinetic Sampling Error	779
6.2.2	Sampling in Stationary Air	780
6.2.3	Practical Applications of Particle Sampling	783
Chapter 6.3	Concentration and Flow Rate Measurement	795
6.3.1	Particle Concentration in Suspensions	795
6.3.2	Powder Flow Rate	799
Chapter 6.4	Level Measurement of a Powder Bed	805
6.4.1	Level Meters and Level Switches	805
6.4.2	Mechanical Method	806
6.4.3	Electrical Method	808
6.4.4	Ultrasonic Wave Level Meters	809
6.4.5	Radiometric Method	809
6.4.6	Pneumatic Method and Others	810
Chapter 6.5	Temperature Measurement of Powder	813
6.5.1	Thermal Contact Thermometers	813
6.5.2	Radiation Thermometers	814
Chapter 6.6	On-Line Measurement of Moisture Content	817
6.6.1	Introduction	817
6.6.2	Electrical methods	817
6.6.3	Infrared Moisture Sensor	821
6.6.4	Application of Moisture Control to Powder-Handling Processes	823
Chapter 6.7	Tomography	827
6.7.1	Introduction	827
6.7.2	Sensor Selection and Specification	829
6.7.3	Examples of Powder-Processing Applications	830

PART VII **Working Atmospheres and Hazards**

Chapter 7.1	Health Effects Due to Particle Matter	837
7.1.1	Introduction	837

7.1.2	Respiratory System	837
7.1.3	Penetration and Deposition of Particles in the Respiratory Tract	838
7.1.4	Fate of Deposited Particles	839
7.1.5	Health Effects of Inhaled Particles	840
7.1.6	Threshold Limit Value	841
Chapter 7.2	Respiratory Protective Devices for Particulate Matter	843
7.2.1	Introduction	843
7.2.2	Types of Respirators	843
7.2.3	Air-Purifying Respirators	843
7.2.4	Atmosphere-Supplying Respirators	845
7.2.5	Protection Factor	846
7.2.6	Notes for Using Respirators	847
Chapter 7.3	Spontaneous Ignition and Dust Explosion	849
7.3.1	Spontaneous Ignition of Powder Deposits	849
7.3.2	Dust Explosion Mechanism and Prevention	861
Index		879