

Contents

List of Tables	XXIX
List of Abbreviations	XXXIII
1 Introduction to Nanotechnology	1
1.1 Background and Definition of Nanotechnology.....	1
1.2 Why Nano?.....	2
1.3 Lessons from Nature.....	2
1.4 Applications in Different Fields.....	3
1.5 Reliability Issues of MEMS/NEMS.....	4
1.6 Organization of the Handbook.....	5
References.....	5
 Part A Nanostructures, Micro/Nanofabrication, and Micro/Nanodevices	
2 Nanomaterials Synthesis and Applications: Molecule-Based Devices	9
2.1 Chemical Approaches to Nanostructured Materials.....	10
2.2 Molecular Switches and Logic Gates.....	14
2.3 Solid State Devices.....	22
2.4 Conclusions and Outlook.....	35
References.....	36
3 Introduction to Carbon Nanotubes	39
3.1 Structure of Carbon Nanotubes.....	40
3.2 Synthesis of Carbon Nanotubes.....	45
3.3 Growth Mechanisms of Carbon Nanotubes.....	59
3.4 Properties of Carbon Nanotubes.....	63
3.5 Carbon Nanotube-Based Nano-Objects.....	68
3.6 Applications of Carbon Nanotubes.....	73
References.....	86
4 Nanowires	99
4.1 Synthesis.....	100
4.2 Characterization and Physical Properties of Nanowires.....	110
4.3 Applications.....	131
4.4 Concluding Remarks.....	138
References.....	138
5 Introduction to Micro/Nanofabrication	147
5.1 Basic Microfabrication Techniques.....	148
5.2 MEMS Fabrication Techniques.....	159

5.3	Nanofabrication Techniques	170
	References.....	180
6	Stamping Techniques for Micro and Nanofabrication: Methods and Applications	185
6.1	High Resolution Stamps	186
6.2	Microcontact Printing	187
6.3	Nanotransfer Printing	190
6.4	Applications	193
6.5	Conclusions	200
	References.....	200
7	Materials Aspects of Micro- and Nanoelectromechanical Systems..	203
7.1	Silicon	203
7.2	Germanium-Based Materials	210
7.3	Metals	211
7.4	Harsh Environment Semiconductors	212
7.5	GaAs, InP, and Related III-V Materials	217
7.6	Ferroelectric Materials	218
7.7	Polymer Materials	219
7.8	Future Trends	220
	References.....	221
8	MEMS/NEMS Devices and Applications	225
8.1	MEMS Devices and Applications	227
8.2	NEMS Devices and Applications	246
8.3	Current Challenges and Future Trends	249
	References.....	250
9	Microfluidics and Their Applications to Lab-on-a-Chip	253
9.1	Materials for Microfluidic Devices and Micro/Nano Fabrication Techniques	254
9.2	Active Microfluidic Devices	257
9.3	Smart Passive Microfluidic Devices.....	262
9.4	Lab-on-a-Chip for Biochemical Analysis	270
	References.....	276
10	Therapeutic Nanodevices	279
10.1	Definitions and Scope of Discussion	280
10.2	Synthetic Approaches: "top-down" versus "bottom-up" Approaches for Nanotherapeutic Device Components	285
10.3	Technological and Biological Opportunities.....	288
10.4	Applications for Nanotherapeutic Devices	307
10.5	Concluding Remarks: Barriers to Practice and Prospects	315
	References.....	317

Part B Scanning Probe Microscopy

11 Scanning Probe Microscopy – Principle of Operation, Instrumentation, and Probes	325
11.1 Scanning Tunneling Microscope	327
11.2 Atomic Force Microscope	331
11.3 AFM Instrumentation and Analyses	347
References.....	364
12 Probes in Scanning Microscopies	371
12.1 Atomic Force Microscopy	372
12.2 Scanning Tunneling Microscopy.....	382
References.....	383
13 Noncontact Atomic Force Microscopy and Its Related Topics	385
13.1 Principles of Noncontact Atomic Force Microscope (NC-AFM)	386
13.2 Applications to Semiconductors	391
13.3 Applications to Insulators	397
13.4 Applications to Molecules	404
References.....	407
14 Low Temperature Scanning Probe Microscopy	413
14.1 Microscope Operation at Low Temperatures	414
14.2 Instrumentation	415
14.3 Scanning Tunneling Microscopy and Spectroscopy	419
14.4 Scanning Force Microscopy and Spectroscopy.....	433
References.....	442
15 Dynamic Force Microscopy	449
15.1 Motivation: Measurement of a Single Atomic Bond	450
15.2 Harmonic Oscillator: A Model System for Dynamic AFM	454
15.3 Dynamic AFM Operational Modes.....	455
15.4 Q -Control.....	464
15.5 Dissipation Processes Measured with Dynamic AFM	468
15.6 Conclusion	471
References.....	471
16 Molecular Recognition Force Microscopy	475
16.1 Ligand Tip Chemistry	476
16.2 Fixation of Receptors to Probe Surfaces	478
16.3 Single-Molecule Recognition Force Detection.....	479
16.4 Principles of Molecular Recognition Force Spectroscopy	482
16.5 Recognition Force Spectroscopy: From Isolated Molecules to Biological Membranes	484
16.6 Recognition Imaging	490
16.7 Concluding Remarks	492
References.....	493

Part C Nanotribology and Nanomechanics

17 Micro/Nanotribology and Materials Characterization Studies Using Scanning Probe Microscopy..... 497

17.1 Description of AFM/FFM and Various Measurement Techniques 499

17.2 Friction and Adhesion 507

17.3 Scratching, Wear, Local Deformation, and Fabrication/Machining ... 518

17.4 Indentation 526

17.5 Boundary Lubrication 530

17.6 Closure 538

References..... 539

18 Surface Forces and Nanorheology of Molecularly Thin Films..... 543

18.1 Introduction: Types of Surface Forces..... 544

18.2 Methods Used to Study Surface Forces 546

18.3 Normal Forces Between Dry (Unlubricated) Surfaces 550

18.4 Normal Forces Between Surfaces in Liquids..... 554

18.5 Adhesion and Capillary Forces..... 564

18.6 Introduction: Different Modes of Friction and the Limits of Continuum Models 569

18.7 Relationship Between Adhesion and Friction Between Dry (Unlubricated and Solid Boundary Lubricated) Surfaces 571

18.8 Liquid Lubricated Surfaces 580

18.9 Role of Molecular Shape and Surface Structure in Friction 591

References..... 594

19 Scanning Probe Studies of Nanoscale Adhesion Between Solids in the Presence of Liquids and Monolayer Films..... 605

19.1 The Importance of Adhesion at the Nanoscale 605

19.2 Techniques for Measuring Adhesion 606

19.3 Calibration of Forces, Displacements, and Tips 610

19.4 The Effect of Liquid Capillaries on Adhesion 612

19.5 Self-Assembled Monolayers 618

19.6 Concluding Remarks 624

References..... 624

20 Friction and Wear on the Atomic Scale 631

20.1 Friction Force Microscopy in Ultra-High Vacuum..... 632

20.2 The Tomlinson Model..... 636

20.3 Friction Experiments on Atomic Scale 638

20.4 Thermal Effects on Atomic Friction 642

20.5 Geometry Effects in Nanocontacts 646

20.6 Wear on the Atomic Scale 649

20.7 Molecular Dynamics Simulations of Atomic Friction and Wear 651

20.8 Energy Dissipation in Noncontact Atomic Force Microscopy 654

20.9 Conclusion 656

References..... 657

21 Nanoscale Mechanical Properties – Measuring Techniques and Applications.....	661
21.1 Local Mechanical Spectroscopy by Contact AFM.....	662
21.2 Static Methods – Mesoscopic Samples	667
21.3 Scanning Nanoindentation: An Application to Bone Tissue	674
21.4 Conclusions and Perspectives	682
References.....	682
22 Nanomechanical Properties of Solid Surfaces and Thin Films	687
22.1 Instrumentation	688
22.2 Data Analysis	694
22.3 Modes of Deformation	702
22.4 Thin Films and Multilayers	707
22.5 Developing Areas.....	711
References.....	712
23 Atomistic Computer Simulations of Nanotribology	717
23.1 Molecular Dynamics.....	718
23.2 Friction Mechanisms at the Atomic Scale	723
23.3 Stick-Slip Dynamics	732
23.4 Conclusions.....	734
References.....	735
24 Mechanics of Biological Nanotechnology	739
24.1 Science at the Biology–Nanotechnology Interface	740
24.2 Scales at the Bio–Nano Interface	746
24.3 Modeling at the Nano–Bio Interface	752
24.4 Nature’s Nanotechnology Revealed: Viruses as a Case Study	755
24.5 Concluding Remarks	760
References.....	761
25 Mechanical Properties of Nanostructures	763
25.1 Experimental Techniques for Measurement of Mechanical Properties of Nanostructures	765
25.2 Experimental Results and Discussion	770
25.3 Finite Element Analysis of Nanostructures with Roughness and Scratches.....	778
25.4 Closure	785
References.....	786

Part D Molecularly Thick Films for Lubrication

26 Nanotribology of Ultrathin and Hard Amorphous Carbon Films	791
26.1 Description of Commonly Used Deposition Techniques	795
26.2 Chemical Characterization and Effect of Deposition Conditions on Chemical Characteristics and Physical Properties	800

26.3	Micromechanical and Tribological Characterizations of Coatings Deposited by Various Techniques	805
	References.....	827
27	Self-Assembled Monolayers for Controlling Adhesion, Friction and Wear.....	831
27.1	A Primer to Organic Chemistry	834
27.2	Self-Assembled Monolayers: Substrates, Head Groups, Spacer Chains, and End Groups	839
27.3	Tribological Properties of SAMs	841
27.4	Closure	856
	References.....	857
28	Nanoscale Boundary Lubrication Studies	861
28.1	Lubricants Details	862
28.2	Nanodeformation, Molecular Conformation, and Lubricant Spreading	864
28.3	Boundary Lubrication Studies	866
28.4	Closure	880
	References.....	881
29	Kinetics and Energetics in Nanolubrication.....	883
29.1	Background: From Bulk to Molecular Lubrication	885
29.2	Thermal Activation Model of Lubricated Friction.....	887
29.3	Functional Behavior of Lubricated Friction.....	888
29.4	Thermodynamical Models Based on Small and Nonconforming Contacts	890
29.5	Limitation of the Gaussian Statistics – The Fractal Space	891
29.6	Fractal Mobility in Reactive Lubrication	892
29.7	Metastable Lubricant Systems in Large Conforming Contacts	894
29.8	Conclusion	895
	References.....	895

Part E Industrial Applications and Microdevice Reliability

30	Nanotechnology for Data Storage Applications	899
30.1	Current Status of Commercial Data Storage Devices.....	901
30.2	Opportunities Offered by Nanotechnology for Data Storage.....	907
30.3	Conclusion	918
	References.....	919
31	The “Millipede” – A Nanotechnology-Based AFM Data-Storage System	921
31.1	The Millipede Concept	923
31.2	Thermomechanical AFM Data Storage	924
31.3	Array Design, Technology, and Fabrication	926

31.4	Array Characterization	927
31.5	x/y/z Medium Microscanner	929
31.6	First Write/Read Results with the 32×32 Array Chip	931
31.7	Polymer Medium	932
31.8	Read Channel Model	939
31.9	System Aspects	943
31.10	Conclusions	948
	References	948
32	Microactuators for Dual-Stage Servo Systems in Magnetic Disk Files	951
32.1	Design of the Electrostatic Microactuator	952
32.2	Fabrication	962
32.3	Servo Control Design of MEMS Microactuator Dual-Stage Servo Systems	968
32.4	Conclusions and Outlook	978
	References	979
33	Micro/Nanotribology of MEMS/NEMS Materials and Devices	983
33.1	Introduction to MEMS	985
33.2	Introduction to NEMS	988
33.3	Tribological Issues in MEMS/NEMS	989
33.4	Tribological Studies of Silicon and Related Materials	995
33.5	Lubrication Studies for MEMS/NEMS	1003
33.6	Component-Level Studies	1009
	References	1017
34	Mechanical Properties of Micromachined Structures	1023
34.1	Measuring Mechanical Properties of Films on Substrates	1023
34.2	Micromachined Structures for Measuring Mechanical Properties	1024
34.3	Measurements of Mechanical Properties	1034
	References	1037
35	Thermo- and Electromechanics of Thin-Film Microstructures	1039
35.1	Thermomechanics of Multilayer Thin-Film Microstructures	1041
35.2	Electromechanics of Thin-Film Microstructures	1061
35.3	Summary and Mention of Topics not Covered	1078
	References	1078
36	High Volume Manufacturing and Field Stability of MEMS Products	1083
36.1	Manufacturing Strategy	1086
36.2	Robust Manufacturing	1087
36.3	Stable Field Performance	1102
	References	1106

37 MEMS Packaging and Thermal Issues in Reliability	1111
37.1 MEMS Packaging	1111
37.2 Hermetic and Vacuum Packaging and Applications	1116
37.3 Thermal Issues and Packaging Reliability	1122
37.4 Future Trends and Summary	1128
References	1129

Part F Social and Ethical Implication

38 Social and Ethical Implications of Nanotechnology	1135
38.1 Applications and Societal Impacts	1136
38.2 Technological Convergence	1139
38.3 Major Socio-technical Trends	1141
38.4 Sources of Ethical Behavior	1143
38.5 Public Opinion	1145
38.6 A Research Agenda	1148
References	1149

Acknowledgements	1153
About the Authors	1155
Detailed Contents	1171
Subject Index	1189