

Contents

Page

Foreword.....	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions.....	2
4 Information required prior to testing	2
4.1 Items to be defined by specification.....	2
4.2 Specific information required by the operator prior to testing	2
5 Personnel.....	2
6 Equipment	3
7 Range and sensitivity setting	3
7.1 Range setting	3
7.2 Sensitivity setting	3
7.3 Transfer correction	4
8 Written testing procedure	5
9 Reference blocks	5
10 Surface condition.....	6
11 Parent metal testing.....	6
12 Testing of weld	6
12.1 General.....	6
12.2 Indication sizing.....	7
12.3 Evaluation of indications	7
13 Test report	7
13.1 General data	7
13.2 Information related to equipment.....	8
13.3 Information related to testing technique	8
13.4 Results of the testing	9
Annex A (informative) Development of a written procedure.....	10
Annex B (informative) Typical design of reference blocks	12
Bibliography	14